



1 X-ray Computed Tomography Investigation of Structures in Opalinus Clay from Large Scale to Small Scale after Mechanical Testing 2 Annette Kaufhold^(1, 2), Gerhard Zacher⁽³⁾, Matthias Halisch⁽⁴⁾, Stephan Kaufhold⁽¹⁾ 3 4 5 (1) Federal Institute for Geosciences and Natural Resources (BGR), Stilleweg 2, D-30655 Hannover, 6 Germany 7 (2) Federal Office for Radiation Protection (BFS), Willy-Brandt-Straße 5, D-38226 Salzgitter, Germany 8 (3) GE Sensing & Inspection Technologies GmbH, Niels-Bohr-Straße 7, D-31515 Wunstorf, Germany 9 (4) Leibniz Institute for Applied Geophysics (LIAG), Stilleweg 2, D-30655 Hannover, Germany

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11 ABSTRACT

12 In the past years X-ray Computed Tomography (CT) has became more and more common 13 for geoscientific applications and is used from the µm-scale (e.g. for investigations of micro-14 fossils or pore scale structures) up to the dm-scale (full drill cores or soil columns). In this paper we present results from CT imaging and mineralogical investigations of an Opalinus 15 Clay core on different scales and different regions of interest, emphasizing especially upon 16 the 3D evaluation and distribution of cracks and their impact upon mechanical testing of such 17 material. Enhanced knowledge of the testing behavior of the Opalinus Clay is of great 18 19 interest, especially since this material is considered for a long term radioactive waste disposal and storage facility in Switzerland. Hence, results are compared regarding the 20 mineral (i.e. phase) contrast resolution, the spatial resolution, and the overall scanning 21 22 speed.

With this extensive interdisciplinary top-down approach it has been possible to characterize 23 24 the general fracture propagation in comparison to mineralogical and textural features of the Opalinus Clay. Additionally, and as far as we know, a so called mylonitic zone, located at the 25 26 intersect of two main fractures, has been observed for the first time for an experimentally deformed Opalinus sample. The multi-scale results are in good accordance to data from 27 naturally deformed Opalinus Clay samples, which enables to perform systematical research 28 29 under controlled laboratory conditions. Accompanying 3D imaging greatly enhances the capability of data interpretation and assessment of such a material. 30

- 32 Key words: Claystone, µ-CT, Opalinus Clay, Mechanical Testing, HLRW Research
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34 INTRODUCTION

In the past years X-ray Computed Tomography (CT) has became more and more common 35 36 for geoscientific applications and is used from the µm-scale (e.g. for investigations of microfossils or pore scale structures; e.g. Schmitt et al, 2016, this issue) up to the dm-scale (full 37 drill cores or soil columns; e.g. Schlüter et al, 2015, this issue). Consequently, benchtop CT 38 39 equipment for material and geoscience were developed and are now frequently used 40 because almost all geoscientific samples show 3D features which would be missed when analyzing 2D sections only (e.g. by classical microscopy). These features are for example 41 the abundance of minerals, location of particular particles towards bedding (or texture in 42 general), pore system, cracks, and veins. The 3D distribution of all these features can be 43 extracted and used for a variety of numerical modeling purposes (Andrä et al., 2013). 44 However, due to the resolution of μ -CT devices in range of a few μ m, it is particularly suitable 45 to study sandstones or other rocks with large particles and less suitable for the 46 characterization of clays. Claystones, per definition, feature grain sizes below the common 47 CT resolution (in range of $1 - 2 \mu m$) and also grain densities, i.e. absorption characteristics, 48 which result in very challenging segmentation procedures. Although not all features can be 49 50 resolved, µ-CT was extensively used to improve the understanding of clays in sediments (oil industry), in soil science, and as barrier functions in repository systems for high-level 51 52 radioactive waste (HLRW). The oil industry is particularly interested in porosity, permeability, 53 and fluid flow in general. An overview of CT application in the oil industry and for soils is provided by Heijs et al. (1995) and Akin & Kovscek (2003). By using a medical CT, Ashi et al. 54 55 (1997) analyzed texture and density of marine clays, whereas Yang et al. (2010) used CT data to support logging operations. For soils, Naveed et al. (2012) used CT to investigate the 56 importance of macropores for the convective fluid flow. The influence of cations on pores of 57 soils is discussed by Marchuk et al. (2013). 58

59 In HLRW research µ-CT was used to investigate the wetting of clay pellets and for the 60 assessment of homogeneity after wetting (van Geet et al., 2005), relations of mechanical 61 properties and microstructure (Bésuelle et al., 2006; You et al., 2010), engineering properties 62 such as deformation (Nakano et al., 2010), and to visualize anisotropy of deformation and the excavated damage zone (EDZ; You & Li, 2012). Keller et al. (2013) used a set of 63 different methods (STEM, FIB, and µ-CT) which allowed the "characterization of the pore 64 65 structure in the fine-grained clay matrix at different levels of detail" of the Opalinus Clay. The Opalinus Clay is particularly interesting because it will be the host rock and hence the main 66 67 barrier for the Swiss repository for HLRW. In the Opalinus Clay, two different facies can be distinguished. The clay rich facies is referred to as "shaly facies" and hence distinguished 68 from the "sandy facies". To resolve differences of both facies, nanotomography was used 69





(Keller et al., 2013). Micro computed tomography is not suitable to resolve all microstructural
 features of clays (micro- and mesopore-range) but rather useful to characterize the
 macropore-scale which is relevant for visualizing the crack distribution, advective fluid flow,

73 and material heterogeneity, such as micro-bedding.

Especially in the field of geomechanical investigations, it is essential to get information about the mineral composition and microstructure – before and after mechanical tests. All these parameters have to be characterized to be able to increase the understanding of deformation processes. While the porosity and microfabric of tectonically undeformed Opalinus Clay (OPA) (Houben et al., 2013; Keller et al., 2011; Wenk et al., 2008) and naturally deformed OPA (Laurich et al., 2014) have been intensively studied, little is known of the microstructure and deformation mechanisms in experimentally deformed OPA.

In this study we present the investigations of an experimentally deformed OPA. The aim is the visualization of the shear failure in various scales to get more information about the deformation process. The deformation process is necessary for the long term safety case analysis for HLRW repositories. Figure 1 showcases the general workflow and the main idea for the investigation of the Opalinus Clay with a consequent multiple scale (top-down) approach.

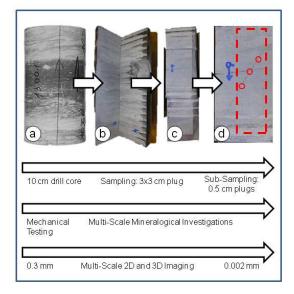


Figure 1: Generalized workflow for the multiple scale investigations of the Opalinus Clay: from mechanical testing and imaging of the 10 cm drill core (a), to sub-sampled plugs (b & c) for mineralogical and higher resolution imaging, to small scale samples (d) for high resolution and specific region of interest investigations.



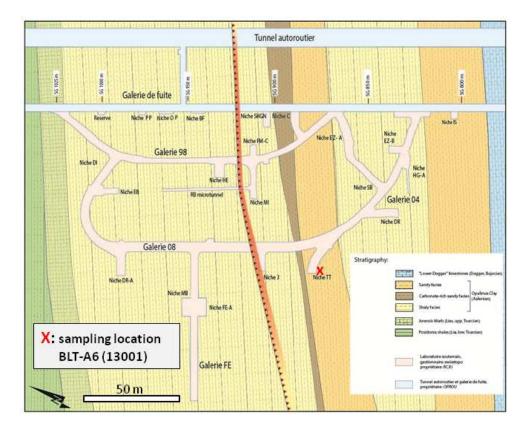


92 MATERIAL & METHODS

93 Sample Material

The investigated specimen (file 13001, drilling BLT-A6) derives from the Underground Rock Laboratory (URL) Mont Terri, St. Ursanne, Switzerland, and belongs to the sandy facies of the Opalinus Clay (Figure 2). The core sample has a diameter of 100 mm and a length of 180 mm. The drilling is orientated perpendicular to the bedding.

The sample has been sealed by a special vacuum-bag to prevent the material from drying as best as possible, in order to obtain the original saturation condition for the mechanical testing. After the testing it was necessary to stabilize the sample with resin, since shearfailure was fully developed. The specimen was then stepwise sub-sampled for X-ray CT, mineralogical and geochemical investigations on different scales (from dm to mm of sample size).



105 <u>Figure 2:</u> Schematic overview of the Mont Terri Underground Rock Laboratory, showing the sampling
 106 location of the Opalinus Clay used for this study (modified after XXXX, YYYY).





107 Mechanical Testing

108 The claystone was tested by triaxial strength testing until a failure was developed. The test 109 was executed in deformation controlled mode with a deformation rate of $d\epsilon/dt = 10^{-5}$ 1/s and 110 carried out under undrained condition (Gräsle & Plischke, 2010). After the mechanical testing 111 the core was embedded in a resin to stabilize the specimen.

112 Mineralogical and Geochemical Investigations

113 XRD pattern were recorded using a PANalytical X'Pert PRO MPD Θ-Θ diffractometer (Cu-Kα 114 radiation generated at 40 kV and 30 mA), equipped with a variable divergence slit (20 mm 115 irradiated length), primary and secondary soller, Scientific X'Celerator detector (active length 116 0.59°), and a sample changer (sample diameter 28 mm). The samples were investigated 117 from 2° to 85° 2Θ with a step size of 0.0167° 2Θ and a measuring time of 10 sec per step. 118 For specimen preparation the top loading technique was used.

For XRF analysis of powdered samples, a PANalytical Axios spectrometer was used (ALMELO, The Netherlands). Samples were prepared by mixing with a flux material (lithium metaborate Spectroflux, Flux No. 100A, Alfa Aesar) and melting into glass beads. The beads were analyzed by wavelength-dispersive XRF. To determine loss on ignition (LOI), 1000 mg of sample material were heated to 1030 °C for 10 min.

The organic carbon (OC) content was measured with a LECO CS-444-Analysator after dissolution of the carbonates. Carbonates had been removed by treating the samples several times at 80 °C with HCl until no further gas evolution could be observed. Samples of 170-180 mg of the dried material were used to measure the total carbon (TC) content. TIC was calculated by the difference of TC-TOC. The samples were heated in the device to 1800 -2000 °C in an oxygen atmosphere and the CO2 was detected by an infrared detector. The device was built by LECO (3000 Lake Avenue, St. Joseph, Michigan 49085, U.S.A).

131 The CEC was measured using the Cu-Triethylenetetramine method (Meier & Kahr, 1999).

132 Both the smoothed drillcore section (21 mm x 18 mm) and the three polished core heads (Ø 5 mm) were analyzed for element distribution patterns by an energy-dispersive X-Ray 133 fluorescence spectrometer, the EDXRF microscope M4-Tornado from Bruker-nano. The 134 instrument is equipped with a Rh-tube generating a polychromatic beam, focused by a poly-135 capillary lense to a spot of a diameter of 17 µm and two Xflash Silicon Drift Detectors (SDD). 136 137 Take off angle for the tube in moving direction and the detectors is 51° incident and takeoff angle respectively, and the arrangement of the detectors to the tube is in 90° and 270°, 138 139 respectively. Measuring time was 2 ms at 50 kV, 600 µA and no filters were applied. The





stepsize for the overview was 25 µm and for the core heads 5 µm. False colour evaluation
was performed by using the M4-tornado software esprit.

The polished three drillcore heads were investigated with an Environmental Scanning
Electron Microscope (ESEM, type FEI Quanta 600 FEG) coupled with an energy dispersive
X-ray (EDX) detector (two 30 m² Xflash Silicon Drift Detectors (SDD), Bruker-nano).
Measurement conditions were 25kV, approximately 200 μA, 4 μm spot size, 19 times
magnification at 11.4 mm working distance, and 2 minutes acquisition time.

147 X-Ray Computed Tomography

148 The Opalinus Clay sample was first scanned with the speed|scan CT 64 located at the GE 149 facility in Ahrensburg (Germany). Based upon a medical CT system, the CT 64 consists of a dust protected radiation protection cabinet with an integrated, rotating ring-shaped scanning 150 device (gantry) and sample transport system for moving components through the scan ring. 151 The system may accommodate samples of up to 900 mm in length and 500 mm in diameter. 152 The CT datasets are automatically generated in the so-called helix scan mode with a high 153 154 performance rotating anode X-ray tube and a 64 channel multi-line detector rotating around the sample. Its unique technique allows an overall cycle time of typically 1 minute per 155 156 inspected sample (Ambos et al., 2014). Limitation of this type of equipment is the spatial resolution with typical 0.5 to 1 mm. Nevertheless, due to the very high power of the X-ray 157 158 tube (72 kW), different mineral phases can be very distinctively observed. The scan was 159 recorded with 140 KV and 140 mA within 13 seconds at a spatial resolution of 312 µm.

160 Second, a CT scan of the same sample was recorded with the v|tome|x L300 system at the GE facility in Wunstorf (Germany). For technical applications one main goal is the detection 161 of failures at smallest dimension possible. This approach led to the development of tubes 162 with small focal spot to enable sharp images at high magnifications. One side effect of this is 163 164 that the tube power is hereby limited. The only way to get enough information on the detector is to increase the scan time, typically from 30 min to 2 hours. In practice this delivers a 165 166 resolution of approximately 60 µm for a 10 cm core diameter, which is a factor of 10 better compared to "medical" CT scanners or such as the speed scan CT. Accordingly, the 167 168 differentiation of mineral phases is significantly worse than for the high power system as 169 described before. The scan parameters were 270 KV and 0.3 mA and the scan duration was 145 min. With this system a spatial resolution of 57.5 µm has been achieved. 170

For smaller cores (1 to 10 cm) this type of scanning device is still suitable, but when we get down with sample size to the mm range and thus want to achieve a resolution of a few microns there is a need to use so called nanofocus tubes with a focal spot size below 1 µm. For the hereby described studies on 3 mm plugs a nanotom m system (GE Measurement &





- 175 Control, phoenix|x-ray) was used. For the 3 cm x 3 cm plug and for the smallest samples
- 176 which feature a diameter of 3 mm to 4 mm, a spatial resolution of 2.8 µm has been achieved.

177 **RESULTS**

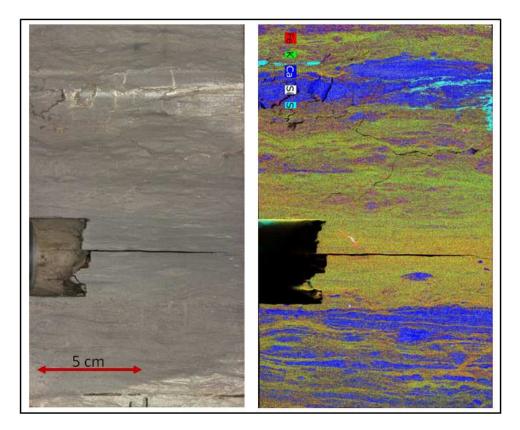
178 Mineralogical and Geochemical Composition

The bulk sample is dominated by quartz and carbonates which is typical for the sandy facies 179 of the Opalinus Clay (Kaufhold et al., 2013; Siegesmund et al., 2013). Amongst the 180 181 carbonates calcite was most abundant. In addition, kutnohorite was found which can be confounded with dolomite because of similar XRD reflections. The existence of traces of 182 183 dolomite in addition to calcite and kutnohorite cannot be ruled out. Siderite is present as 184 trace mineral. Muscovite and illite could not be distinguished because of similar XRD 185 reflections. Therefore, the presence of muscovite in addition to illite/smectite is possible. The 186 CEC accounts for 7 meq/100g pointing towards the presence of less than 10 mass-% 187 smectitic layers which are predominately in illite/smectite mixed layer minerals. Minor amounts of kaolinite, feldspar, and pyrite were also found. Using LECO elemental analysis 188 189 0.6 mass-% of organic material was found. Assuming an average C-content of carbonate minerals of about 12 mass-% results in slightly more than 40 mass-% carbonates and 0.9 190 191 mass-% of sulfur corresponds to almost 2 mass-% pyrite. This composition is in accordance with Kaufhold et al. (2013) and Siegesmund et al. (2013). 192

193 The aim of the present study was to investigate crack formation which could be related to 194 microstructural features or mineralogical heterogeneities (as fine bedding, fossil shells, etc.). 195 Therefore, the heterogeneity was investigated by µ-XRF and SEM. First the crossing of two 196 cracks was investigated with respect to the mineral indicator elements Si, Ca, Fe, and K. Si 197 represents quartz, Ca can be mostly found in carbonates, Fe dominates in pyrite and/or Feoxohydroxides, and K indicates clay rich layers because it can be mostly found in 198 199 illite/smectite mixed layer minerals being the main clay mineral of the Opalinus Clay. Results are depicted in Figure 3. The XRF scanner results reveal the heterogeneities of the sample 200 in the relevant scale with a resolution of a few µm. The bedding, horizontal in the image, is 201 202 reflected by a few mm thick clay layers (green) with more carbonatic layers in between. A centimeter scaled region was found at the lower left section of the image which could be a 203 204 fossil, e.g. a shell fragment. However, this microstructure feature could not be related to the 205 cracks.







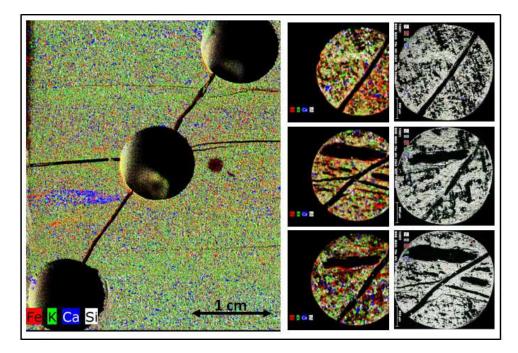
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207 Figure 3: Results of the 2D mineralogical mapping on the large core sample (10 cm).

Therefore, magnification was increased (Figure 4). In these small sections of about 5 mm, 208 bedding features could not be detected anymore. Instead a few 50-100 µm thick bands of 209 either carbonates (blue) or clays (green) could be observed with a significant angle 210 compared to bedding. Assuming that these small lineaments were no XRF artefacts, it can 211 212 be supposed that a crack started to form there. The location from were tension relief observable as crack formation started is assumed to be outside the investigated area. 213 Therefore it can only be assumed that the small lineaments observed both with the XRF 214 215 scanner as well as with the SEM could be the starting point for crack formation.







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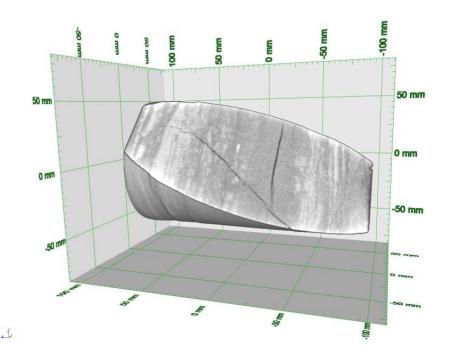
217 Figure 4: Results of the 2D mineralogical and geochemical mapping on the small samples.

218 Large Scale and High Speed X-ray CT

The CT results of the speed|scan CT 64 show good contrast resolution due to its high tube 219 220 power (up to 72 kW). Layering, i.e. changes in the mineralogical composition of the core, can be easily detected based on slightly changing density (see Figure 5). The clay-rich areas are 221 222 characterized by darker grey values (e.g. middle section of Figure 5), carbonatic regions are indicated by higher, i.e. brighter grey values. Layering features can be qualitatively observed 223 224 in about the milimeter scale. Cracks and pores can be spatially resolved down to 0.5 mm. 225 For this core, two main fractures can be observed: a horizontal crack (fracture A), which is probably caused by de-hydration (so called disking) of the core, and a shear crack caused by 226 227 the laboratory mechanical testing. Interestingly, the shear fracture is located within the clayrich area of the OPA sample. Starting point is right at the border between clay-rich and 228 229 carbonatic zone (right hand side of Figure 5). Additionally, the fracture ends in a carbonatic 230 region (left hand side of Figure 5) and seems to fan out within that layer. The 3D data set can be virtually sliced in any direction to emphasize the specific layering or location of the crack 231 232 system.







233

Figure 5: Partial 3D view of the speed|scan CT result. Within the virtual core, the layered structure
 (due to changes in the mineralogical composition) and two main cracks can be observed.

236 Large Scale and High Resolution X-ray CT

237 Compared to the faster device explained in the preceding paragraph, the CT results of the 238 v|tome|x L300 show much better spatial resolution (down to approximately 60 µm for 10 cm 239 sample width). As the highest power of this system is 0.5 kW, the phase contrast is not as high but still sufficient to detect larger zones of different densities. On the other hand the 240 241 fractures are much better resolved (5 times better resolution) and the delicate network can be nicely visualized (Figure 6) and studied more in detail. The effective fracture size for 242 segmentation is in range of the achieved voxel resolution. Segmentation was performed in 243 the central part of the sample, where the large horizontal crack is intersected by the diagonal 244 oriented crack system. Additionally, many smaller cracks could be observed, in most cases 245 also horizontally oriented cracks, which also might be related to disking effects. Interestingly, 246 a zone of higher fracture density, or at least of higher density due to the lower grey values of 247 248 that region, is located near the intersection of the two main fractures (Figure 6, right hand 249 side). Consequently, this area has been chosen for sub-sampling and 2D and 3D 250 investigation with higher resolution.





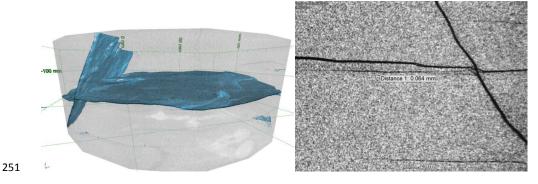
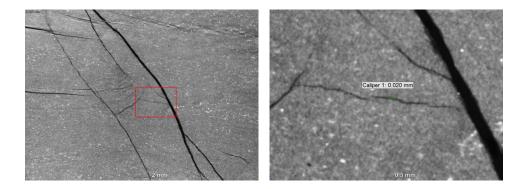


Figure 6: The main fractures have been segmented (left hand side) and visualized in a transparent 3D
 view. Despite the two major cracks, numerous tiny cracks can be detected. The fracture width can be
 measured down to approximately 60 µm.

255 Small Scale and High Resolution X-ray CT

256 In order to achieve higher image resolution and to obtain good image quality, it is mandatory 257 to downsize the sample as a smaller voxel size can only be achieved by increasing the 258 geometrical magnification for the hereby described CT systems. In a first step a 3 cm x 3 cm 259 sample has been cut out and a CT scan was performed on a nanotom m system with a voxel 260 resolution of about 18 µm. The results (Figure 7) show significant improvement in diversity of 261 small details. Individual carbon shells can easily be distinguished and the overall fracture pattern becomes more and more resolved. Accordingly, smaller shear fractures can be 262 detected, which are more or less parallel oriented to the main shear crack (Figure 7, left hand 263 side). The zoomed in view (Figure 7, right hand side) reveals the local presence of small 264 fractures, which connect the shear cracks with each other. 265

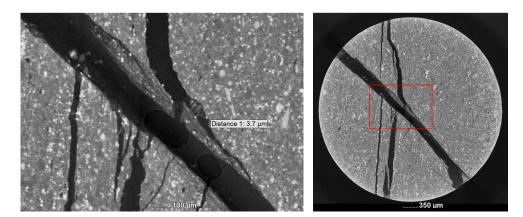


267 Figure 7: Many small scale details of the mineralogical composition are now visible, as well as
 268 numerous small fractures. The red area is zoomed in on the right hand side. Here, a small fracture is
 269 shown, which has an approximate aperture of about 20 μm.





270 For even smaller scale, micro plugs were drilled with diameter of about 3mm and scanned on 271 the same system with a voxel resolution of approximately 2 - 3 µm. For this high resolution 272 single grains can be observed as well as micro cracks and small meso-pores (Figure 8). Though no specific correlation between fracture occurrence and mineralogy can be 273 observed, a small zone around that point, where the shear and disking fracture intersect 274 275 each other is of very special interest. This area can be characterized as a so called mylonitic zone, i.e. an area with many small fractures and cracks where particles have been re-276 277 arranged on the fracture surface. As far as literature research reveals, this seems to be the first reported CT data set of such a zone. For more details, this sample has been used for the 278 279 micro-scale mineralogical and microstructure investigations, to achieve more evidence for this special feature. 280



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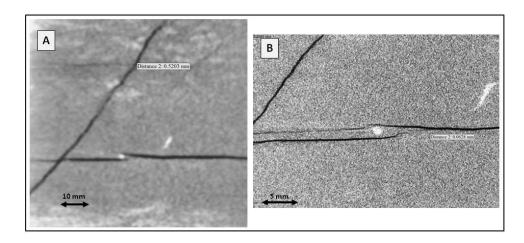
Figure 8: For the high resolution data set, many small cracking features can be observed. The
 zoomed in area marked by the red box is of special interest, since indications for a mylonitic zone can
 be found, where the disking and shear fracture intersect.

285 Multi-scale comparison of CT results

286 For the investigation of the OPA material, a consequent top-down approach has been used. Due to the different 3D imaging scales, quantification of sample features (here: the cracks 287 288 and fractures) is challenging and may lead to different results. Table 1 highlights the number 289 of detected cracks and fractures as well as the average aperture of the two main fractures in 290 relationship to the sample size and to the derived imaging resolution. Whereas the coarse resolution scans show good results for a first mineralogical and textural sample 291 characterization, especially details on the fracture development cannot be revealed (Figure 292 293 9).







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Figure 9: Direct comparison of both "coarse" resolution scans with different techniques. Either
 enhanced phase contrast or spatial resolution can be derived. Hence, both techniques should be used
 complementary.

Accordingly, sub-sampling the OPA material stepwise greatly increases the information of 298 299 the fracture network. Hence, the total number of cracks detected increased by a factor of 300 almost 36. If the result is up-scaled to the large core size, this would be a factor as high as 100 to 150. Additionally, the existence of smaller disking as well as of smaller shear fractures 301 302 has been showcased in the previous sections. As a matter of fact, the evaluation of the two 303 main fractures on different scales leads to very different results. For the large core, fracture apertures are greatly over-estimated (3 to 6 times, related to scanning resolution) due to 304 partial volume effects and - of course - the effective segmentation resolution. Results of the 305 small and micro samples are almost equal for the main crack evaluation. Nevertheless, the 306 307 number of detected cracks still increases by a factor of about 2. Features such as the observed mylonitic zone can be indicated from the coarse scan data and evaluated in detail 308 309 by the high resolution image data.

Table 1: Comparison of sample size and image resolution related fracture detection and geometrical
 fracture analysis results for the two main cracks observed.

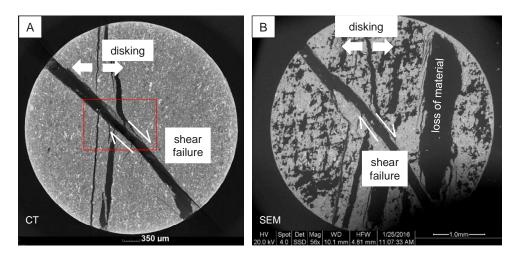
core size [mm]	voxel resolution [µm]	# of cracks detected	average crack aperture [µm]	
			fracture A	fracture B
100	312,5	3	990	1300
100	57,5	15	393	364
30	17,8	47	185	237
3	2,8	107	182	228





313 Mircostructural Investigation

314 The microstructural investigation was carried out on micro plugs. The plugs were first scanned with the high resolution X-ray CT. For the scanning electron microscope 315 investigations (low vacuum) the samples were embedded in resin and the surface was 316 polished. CT-investigation provided complete 3D information of the samples. One section of 317 the 3D scan is shown in Figure 10-A. The SEM image, of course, only represents the 318 polished surface of the plug (Figure 10-B). Dark areas represent cracks filled with air (CT) or 319 320 the resin (SEM). Much more dark areas were observed by SEM which resulted from artifacts caused by sawing and polishing. Ideally an even surface is produced by polishing but the 321 322 preparation of even surfaces of claystones is difficult. Depending on sample pretreatment (drying, wetting etc.) claystones may at least partly disintegrate resulting in a loss of material 323 upon sawing and polishing. This explains why more dark areas were observed by SEM. 324 325 Nevertheless, the main features to be investigated were observed by both techniques.



326

Figure 10: Sample overview: A) X-ray CT image of a single layer, B) SEM-image of the polished
 surface.

329 In both figures, shear failure and disking could be observed. Disking is assumed to be a relief 330 failure in the bedding plane. It was already observed before the mechanical test was 331 performed. The shear failure is overprinting disking and a material offset is clearly visible in 332 both images. A closer look at the shear failure reveals more details (Figure 11). In the CT-333 image the shear failure and smaller micro-cracks parallel to bedding planes could be 334 observed. Different minerals can be recognized, but a clear mineral boundary is not visible. Nevertheless on the top of the shear zone a darker zone is identifiable, which is a result of 335 336 particle reduction.





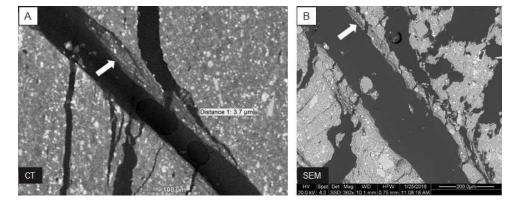


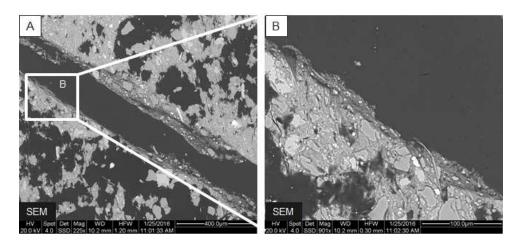
Figure 11: Zoomed in view of the shear failure from the X-ray CT image (A) and of the SEM image
 (B).

340 The SEM-image (Figure 11-B) has a higher resolution compared to the CT-image. In

341 principle, identical microstructure features were found with both methods. In combination with

342 the 2D SEM inspection, more indications can be observed in order to find out what happened

in the mylonitic zone.



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Figure 12: Very high resolution close up of the mylonitic zone located in the shear failure area. It can be clearly observed, how the particles have been pulled apart from the original matrix material and rearranged near the surface.

Close up SEM images (Figure 12) prove that the claystone did not simply break as one would expect from broken glass. Either before or throughout breaking a rearrangement of the particles and hence a destruction of the microstructure occurred. Platy particles as micas rearranged (Figure 12-B) which indicates plastic deformation. As a result a "micro mylonitic" seam at both sides of the crack was observed. This phenomenon was already observed by Laurich et al. (2014) for naturally deformed OPA. They explain the occurrence of this mylonitic zone as a gouge zone. It is not clear whether the mylonitic zone formed just before





breaking or if it formed by the relative movement of both sides of the crack. Nevertheless, it is a key finding that such a zone exists in artificially deformed OPA, and that this zone has been observed both, in 2D and 3D data sets.

358 CONCLUSIONS

For the long term safety analysis of repositories for radioactive waste it is necessary to predict the mechanical behavior of the host rock. The understanding of mechanical processes in argillaceous rocks is considerably less developed than that of other materials like salt rocks. Hence the investigations presented above, for microstructure analysis in various scales regarding mechanical failure, is important to develop our understanding of mechanical behavior of clay stones.

365 The OPA material has been intensively studied by a variety of multiple scale and nondestructive 3D X-ray CT investigations, following a consequent top-down approach to identify 366 specific regions of interest. According to the mechanical experiment, it has been observed 367 368 that the shear failure is located in a clay-rich area. Within the intersecting area of the two 369 main fractures, a so called mylonitic zone with a particle reduction was observed on the open 370 shear failure using CT and SEM techniques. But it is not known, until now, when and how this zone was developed. As far as the authors are aware, this is the first time that 371 372 experimental deformation shows such a mylonitic zone.

Therefore it is necessary to investigate further mechanical loaded specimens under different conditions (water content and strain). These mechanical investigations should be monitored with non-destructive X-ray CT investigations and in further step accompanied with sub sampling and small-scale image investigations. Then we have the possibility to get more information about the petrophysical processes behind the mylonitic zone. All these investigation can help us to develop our understanding of mechanical behavior which is an important part in the long term safety analysis of potential hazardous waste disposal places.

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467 Appendix

468 <u>**Table 2:**</u> Geochemical and mineralogical composition of the bulk sample.

minoral o	omposition		XRF		
minerarc	omposition				
quartz		++	SiO ₂	[mass-%]	49,8
calcite		++	TiO ₂	[mass-%]	0,7
Mg-kutnohorite +-		+-	AI_2O_3	[mass-%]	10,7
muscovite/illite (ML) +-		+-	Fe_2O_3	[mass-%]	5,1
kaolinite		+-	MnO	[mass-%]	0,1
feldspar		+-	MgO	[mass-%]	2,2
pyrite		+-	CaO	[mass-%]	12,2
			Na ₂ O	[mass-%]	0,4
			K ₂ O	[mass-%]	1,9
			P_2O_5	[mass-%]	0,3
LECO			SO ₃	[mass-%]	1,2
C _{total}	[mass-%]	3,6	LOI	[mass-%]	15,4
Corq	[mass-%]	0,6			
Cinorg	[mass-%]	3,1	Sum	[mass-%]	99,9
S _{total}	[mass-%]	0,9			
CEC CEC	[meq/100g]	7			