

Federico Rossetti - Handling Topical Editor

Solid Earth

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Subject: Response to referee comments – manuscript “Stress Characterization and Temporal Evolution of Borehole Failure at the Rittershoffen Geothermal Project” by Jérôme Azzola et al., se-2019-72

Dear Federico Rossetti,

We thank you and the referee for the acceptance of our manuscript for publication in Solid Earth. We responded to the comment of the referee and revised the manuscript accordingly. Please find below a response to the comment (in black the comments and in blue, our response), followed by a copy of the manuscript with tracked changes.

Sincerely, on behalf of the authors  
Jérôme AZZOLA

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I have read with great interest this revised version of the manuscript and I was pleased to note that appendix A provides now the equations considered for describing the stress field in the vicinity of the inclined well.

In particular, equations A6 and A7 are valid only for certain orientations of the well GRT-2 with respect to the principal stress direction. Indeed, in the most general case, these terms are not zeros. But I was not able to find in this revised version the direction of well GRT-2 in its deviated part, so that I cannot verify that indeed the hypothesis implied by equations A6 and A7 are validated by field observations. So, I do recommend that authors provide at some point the direction of the deviated part of well GRT-2.

I may point out that the fact that break-outs are collinear with the borehole axis for GRT-1 demonstrates that indeed, the vertical direction is principal. Had the well been inclined by more than  $20^\circ$  to any of the principal stress directions, both the DITF and the break-outs would have been “en-échelon”, as was observed e.g. by Wileveau et al., quoted by authors, in highly deviated wells. These en-échelon patterns are observed when the inclination of the well with respect to any of the principal stress directions reaches more than  $20^\circ$ .

A small discussion of this issue would have been welcome. Nevertheless, if authors are happy with this version of the paper, I am happy to let the paper go as is...

We thank François Cornet for his comment. The direction of the deviated part of well GRT-2, which is north directed, was given line 495-496 of the revised manuscript. However, we added the information in Figure 1 (lower left insert) and in the section 2 of the manuscript (line 74). In addition, we point out that the drilling direction is therefore close to the direction of one of the principal stress, with a difference of less than  $20^\circ$  (lines 96-97). We discuss briefly the implications on the assessment of the principal stress directions from line 139 to 142.

# 1 Stress Characterization and Temporal Evolution of Borehole Failure 2 at the Rittershoffen Geothermal Project

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9 **Abstract.** In the Upper Rhine Graben, several innovative projects based on the Enhanced Geothermal System (EGS)  
10 technology exploit local deep fractured geothermal reservoirs. The principle underlying this technology consists of increasing  
11 the hydraulic performances of the natural fractures using different stimulation methods in order to circulate the natural brine  
12 with commercially flow rates. For this purpose, the knowledge of the *in-situ* stress state is of central importance to predict the  
13 response of the rock mass to the different stimulation programs. Here, we propose a characterization of the *in-situ* stress state  
14 from the analysis of Ultrasonic Borehole Imager (UBI) data acquired at different key moments of the reservoir development  
15 using a specific image correlation technique. This unique dataset has been obtained from the open hole sections of the two  
16 deep wells (GRT-1 and GRT-2, ~2500 m) at the geothermal site of Rittershoffen, France. We based our analysis on the  
17 geometry of breakouts and of drilling induced tension fractures (DITF). A transitional stress regime between strike-slip and  
18 normal faulting consistently with the neighbour site of Soultz-sous-Forêts is evidenced. The time lapse dataset enables to  
19 analyse both in time and space the evolution of the structures over two years after drilling. The image correlation approach  
20 developed for time lapse UBI images shows that breakouts extend along the borehole with time, widen (i.e. angular opening  
21 between the edges of the breakouts) but do not deepen (i.e. increase of the maximal radius of the breakouts). The breakout  
22 widening is explained by wellbore thermal equilibration. A significant stress rotation at depth is evidenced. It is shown to be  
23 controlled by a major fault zone and not by the sediment-basement interface. Our analysis does not reveal any significant  
24 change in the stress magnitude in the reservoir.

## 25 **1 Introduction**

26 Several deep geothermal projects located in the Upper Rhine Graben and based on the Enhanced Geothermal System (EGS)  
27 technology exploit local geothermal reservoirs, such as those located in Soultz-sous-Forêts or in Rittershoffen  
28 (Baujard et al., 2017; Genter et al., 2010). The principle underlying this technology consists of increasing the hydraulic  
29 performance of the reservoir through different types of stimulations to achieve commercially interesting flow rates. The  
30 stimulation techniques are typically based on high pressure injection (hydraulic stimulation), cold water injection (thermal  
31 stimulation) or chemical injection (chemical stimulation). During the injections, a thermo-hydro-chemo-mechanical  
32 perturbation induces an increase in permeability due to the reactivation of existing structures or the generation of new ones  
33 (Cornet, 2015; Huenges & Ledru, 2011). The *in-situ* stress state is a key parameter controlling rock mass response during  
34 stimulation and is required to design stimulation strategies and forecast the response of the reservoir to varying injection  
35 schemes.

36 Despite its importance, the *in-situ* stress state is difficult to assess, particularly in situations where the rock mass is only  
37 accessible through a few deep boreholes. In such cases, the assessment of borehole walls using borehole logging imaging is a  
38 useful technique to provide information on the type, the orientation and the size of fractures or breakouts which are owed to  
39 the stress perturbations related to existence of the well (drilling and fluid boundary conditions). Subsequently, it gives useful  
40 constraints on the *in-situ* stress state surrounding the wellbore (Schmitt et al., 2012; Zoback et al., 2003). Borehole breakouts  
41 provide an indirect information on the stress orientation that it is difficult to extract in particular for robust quantitative stress  
42 magnitudes. Indeed, it relies on the choice of the failure model used to interpret borehole wall images. Indeed, the mechanisms  
43 that control the failure evolution of the borehole wall are not well understood both in space and time, and there is no consensus  
44 on the most appropriate failure criteria to be used. Parameterizing failure criteria is also a challenge since intact core material  
45 is often not available from deep boreholes. Finally, the set of images used to identify borehole failures is typically acquired a  
46 few days after drilling completion when it is unclear if the geometry has reached a new stationary state yet. The present analysis  
47 addresses these difficulties as we attempt to characterise the stress state at the Rittershoffen geothermal site (France).

48 We first present in this paper the geological and geodynamical context of the Rittershoffen geothermal site (France). We  
49 describe the borehole imaging data acquired in the GRT-1 and GRT-2 wells at the Rittershoffen geothermal project. We then  
50 proceed to a brief review of the methods used for UBI analyses with their underlying assumptions. We applied the methodology  
51 proposed by Schmitt et al. (2012) and Zoback et al. (2003) in order to assess the stress state at this site. To analyse the three  
52 successive images of the wellbore acquired up to two years after drilling completion, we developed an image processing  
53 method of the UBI data to compare in time the geometry of breakouts. We deduce from this study, the evolution of breakouts  
54 with time and evaluate its impact on our *in-situ* stress state assessment. We finally propose our best estimate of the *in-situ*  
55 stress state for the Rittershoffen site, both in orientation and magnitude.

57 The Rittershoffen geothermal project, also referred as the ECOGI Project is located near the village of Rittershoffen in North-  
58 Eastern France (Alsace). It is an EGS geothermal project initiated in 2011 (Baujard et al., 2015, 2017). The doublet has been  
59 drilled between Rittershoffen and Betschdorf, 6 km east of the Soultz-sous-Forêts geothermal project, in the Northern Alsace,  
60 France (Genter et al., 2010). The aim of the project is to deliver heat through a long pipeline loop to the “Roquette Frères” bio-  
61 refinery located 15 km apart. The power plant capacity is 24 MW<sub>th</sub>, intending to cover up to 25% of the client heat need.  
62 Figure 1 gives an overview of the project location and presents in the right insert the trajectory and completion of the two wells  
63 GRT-1 and GRT-2 that have been drilled (Baujard et al., 2017). GRT-1 was completed in December 2013. It was drilled to a  
64 depth of 2580 m (MD, depth measured along hole) corresponding to a vertical depth (TVD) of 2562 m. The well penetrates  
65 the crystalline basement at a depth of 2212 m MD and targets a local complex fault structure (Baujard et al., 2017;  
66 Lengliné et al., 2017; Vidal et al., 2016). The 8” 1/2 diameter open-hole section of the well starts at 1922 m MD. The borehole  
67 is almost vertical with a maximum deviation of 9° only. The first hydraulic tests concluded in an insufficient injectivity of the  
68 injection well GRT-1. Therefore, the well was stimulated in 2013, which resulted in a fivefold increase of the injectivity  
69 (Baujard et al., 2017). The target of the production well GRT-2 and its trajectory have been designed benefiting from the  
70 results of additional seismic profiles acquired in the meantime. GRT-2 targets the same fault structure but more than one  
71 kilometre away from GRT-1. Local complexities of the fault structure as ‘in steps’ geometry, has been observed *a-posteriori*  
72 from the micro-seismic monitoring during GRT-1 stimulation (Lengliné et al., 2017). The GRT-2 borehole was drilled in 2014  
73 to a total depth of 3196 m MD (2708 m TVD) (Baujard et al., 2017). The granite basement is penetrated at a depth of 2493.5  
74 m MD. The 8” 1/2 diameter open-hole section starts at a depth of 2120 m MD. This borehole is directed to the north and is  
75 strongly deviated with a mean deviation of 37° over the interval of interest. The left insert of Figure 1 shows more specifically  
76 the geological units penetrated by the deep boreholes of the geothermal sites in Rittershoffen and Soultz-sous-Forêts. It consists  
77 of sedimentary layers from the Cenozoic and Mesozoic that are overlaying a crystalline basement made of altered and fractured  
78 granitic rocks (Aichholzer et al., 2016). Natural fractures are well developed in the Vosges sandstones and Annweiler  
79 sandstones, as in the granitic basement. The fractures network was observed from acoustic wall imagery in the open-hole  
80 sections of GRT-1 and GRT-2 and analysed by Vidal (2017). The analysis of the major continuous natural fractures concluded,  
81 in GRT-1, in a global orientation N 15° E to N 20° E with a dip of 80° W. In GRT-2, the main fracture family is oriented N  
82 155° E to N 175° E with a dip of 80° E to 90° E. Fracture density is highest on the roof of the granitic basement (Vidal, 2017).  
83 Oil and Gas exploration in the area led to a good knowledge of the regional sub-surface including measures of temperatures at  
84 depth. The unusual high geothermal gradient encountered in Soultz-sous-Forêts which is one of the largest described so far in  
85 the Upper Rhine graben, encouraged the development of the ECOGI project in this area (Baujard et al., 2017).  
86 The geological context is characterized in the vicinity of the Soultz-sous-Forêts and Rittershoffen sites from numerous studies  
87 owing to the extended geophysical exploration in the region (Aichholzer et al., 2016; Cornet et al., 2007; Dezayes et al., 2005;  
88 Dorbath et al., 2010; Evans et al., 2009; Genter et al., 2010; Rummel, 1991; Rummel & Baumgartner, 1991). Given that GRT-

89 1 and GRT-2 wells penetrate geologic units similar to those in Soultz-sous-Forêts, information from Soultz-sous-Forêts site  
90 can be used to better characterize the geological units through which the wells in Rittershoffen are drilled (Aichholzer et al.,  
91 2016; Vidal et al., 2016). It can be used in particular for the strength and mechanical characteristics of these geological units  
92 which are poorly characterized at Rittershoffen site since no coring was made during drilling (Heap et al., 2017;  
93 Kushnir et al., 2018; Villeneuve et al., 2018). The World Stress Map (WSM) released in 2016 also compiles the information  
94 available on the present-day stress field of the Earth's crust in the vicinity and gives an overview of the values and results  
95 which can be expected in Rittershoffen (Cornet et al., 2007; Heidbach et al., 2010; Rummel & Baumgartner, 1991;  
96 Valley & Evans, 2007a). The data collected from WSM are presented in Figure 1 and indicate that an orientation of the  
97 maximum principal stress close to N169°E and a normal to strike slip faulting regime are expected for our study area.  
98 ~~Moreover, we point out that~~ The drilling direction of GRT-2, which is north directed ~~with an inclination up to 37°, is, is~~  
99 ~~therefore~~ close to the direction of one of the principal stress, ~~with a difference~~ which has implications for the assessment of less  
100 ~~than 20° between~~ the principal stress directions: as demonstrated in section 4.

### 101 3. Rittershoffen well data

#### 102 3.1 GRT-1 data

103 Several extensive logging programs accompanied the drilling of wells GRT-1 and GRT-2. One was conducted in December  
104 2012 in the open-hole section of GRT-1, few days after drilling (Vidal et al., 2016). UBI acquisitions were carried out  
105 (Luthi, 2001). Figure 2 (b) shows the amplitude image acquired in 2012 in GRT-1 and Fig. 2 (c) displays the radius of the  
106 borehole computed from the double transit time image. The well logging also included caliper, spectral gamma ray and gamma-  
107 gamma acquisitions that enable an estimation of rock alteration and bulk density. The injectivity measured during the first  
108 hydraulic test between December 30th, 2012 and January 1st, 2013 showed a low injectivity (Baujard et al., 2017). To enhance  
109 the injectivity, the hydraulic connectivity between the well and the natural fracture network has been increased through a multi-  
110 step reservoir development strategy. First a thermal stimulation of the well has been performed in April 2013. A cold fluid  
111 (12°C) was injected at a maximum rate of 25 L.s<sup>-1</sup> with a maximum wellhead pressure of 2.8 MPa. The total injected volume  
112 was 4230 m<sup>3</sup>. Second, a chemical stimulation followed in June 2013. Using open hole packers, a glutamate-based biocide was  
113 injected in specific zones of the open hole section of GRT-1 (Baujard et al., 2017). Finally, a hydraulic stimulation of the well  
114 has been performed in June 2013 with a large seismic monitoring at the surface (Lengliné et al., 2017; Maurer et al., 2015).  
115 During these two last phases, a moderate volume injection, 4400 m<sup>3</sup> were injected in the open hole. The hydraulic stimulation  
116 lasted during 30h, with a major phase of stepwise flow rates from 10L.s<sup>-1</sup> to 80 L.s<sup>-1</sup> (Baujard et al., 2017). As a result, the  
117 injectivity was improved fivefold due to this thermal, chemical and hydraulic (TCH) stimulation program. Two other borehole  
118 imaging programs were conducted in December 2013 shortly after stimulation of the well and significantly later in June 2015.  
119 The amplitude and travel time (or radius) images used in the analysis are shown respectively in Fig. 2 (e) and Fig. 2 (f) for the  
120 logging program of 2013 and in Fig. 2 (h) and Fig. 2 (i) for the logging program of 2015.

121 This time lapse UBI dataset, whose characteristics are summarized in Table 1, provides the essential information for the present  
122 study as it enables to identify evidences of irreversible deformation and failure (natural and induced fractures, breakouts, fault  
123 zones, damage zones, etc) along the borehole wall. Vidal et al. (2016) analysed the images acquired in GRT-1 and identified  
124 fractured zones impacted by the TCH stimulation, without assessing the stress state and its evolution. Hehn et al. (2016), whose  
125 measurements are discussed later in section 9.2, analysed the orientation of DIFTs in GRT-1 in the granitic basement but also  
126 in the upper sedimentary layers, investigating the orientation of the stress field with depth.

127 We identify wellbore wall failure and use these observations to characterise the stress state in the reservoir, including its  
128 evolution in time. Wellhead pressure measurements of the hydraulic stimulation are also used to estimate a lower bound of the  
129 minimum horizontal stress ( $Sh$ ).

### 130 **3.2 GRT-2 data**

131 An extended logging program was also conducted in GRT-2, including repeated UBI borehole imaging (see Table 1).  
132 Figure 3(c) and 3(d) show respectively the amplitude image acquired in 2014, between 2404 m and 2412 m, and the radius  
133 image acquired in 2015 between 2468 m and 2472 m, in GRT-2. No hydraulic stimulation was performed in this well since its  
134 initial injectivity was sufficient (Baujard et al, 2017).

## 135 **4. Stress estimation methodology**

136 The approaches proposed by Zoback et al. (2003) and by Schmitt et al. (2012) are used to fully characterize the *in-situ* stress  
137 field at the Rittershoffen geothermal project. In the following, the symbol  $S$  refers to the total stress when  $\sigma$  refers to the  
138 effective stress (Jaeger & Cook, 2009). We suppose that one of the principal stresses of the *in-situ* stress tensor is vertical,  
139 which is a common assumption. This hypothesis is justified by the first-order influence of gravity on the *in-situ* stress state,  
140 although this assumption may not be valid locally. Moreover, no “en-échelon” patterns are highlighted in GRT-1 or GRT-2,  
141 which would be the case if the direction of any of the principal stress differs from the well inclination by more than 20°, as  
142 was observed for example by Wileveau et al., (2007) in highly deviated wells. We show that the breakouts measured in GRT-  
143 1 are collinear with the borehole axis which confirms that the vertical direction is principal. In the following, we denote the  
144 vertical principal stress,  $S_v$ . The magnitude of the vertical stress  $S_v$  is obtained from the weight of the overburden. It is  
145 calculated by the integration of density logs (see part 8.2). The two other principal stresses act horizontally:  $SH$ , the maximum  
146 horizontal stress and  $Sh$ , the minimum horizontal stress. The magnitude of the minimum horizontal stress  $Sh$  is estimated from  
147 the wellhead pressure measurements carried out during the hydraulic stimulation of GRT-1 and from the hydraulic tests  
148 performed in the reservoir of Soultz-sous-Forêts (see part 8.3). The analysis of the borehole failures is evaluated using  
149 televue images data (Zemanek et al., 1970; Zoback et al., 1985). The orientation and magnitude of  $SH$  is assessed using a  
150 failure condition at the borehole wall: the three common failure criteria considered in our analysis i.e. the Mohr-Coulomb

151 criterion (Jaeger & Cook, 2009), the Mogi-Coulomb criterion (Zimmerman & Al-Ajmi, 2006) and a true triaxial version of the  
152 Hoek-Brown criteria (Zhang et al., 2010), are presented in section 4.2.

#### 153 **4.1 Wellbore stress concentration**

154 To express the stress concentration around the quasi-vertical borehole GRT-1 (maximum deviation is only of about  $9^\circ$ ), we  
155 assumed its shape to be a cylindrical hole, and used the well-known linear elastic solution, often referred to as the  
156 Kirsch solution (Kirsch, 1898; Schmitt et al., 2012). For the deviated well GRT-2 where the plane strain approximation is not  
157 valid anymore, we used a 3D solution taking into account the constant deviation of  $37^\circ$  measured along the section of interest.  
158 The equations in which are involved the geometry parameters of the well, the far field stresses and the fluid pressure, are well  
159 documented in the literature. We refer to the summary proposed in the review from Schmitt et al. (2012) for the general case  
160 of a 3D well randomly inclined in regard to the far field stresses. The same methodology has been for example proposed by  
161 Wileveau et al., (2007). A summary of the steps leading to the equations used to compute the *SH* stresses for the deviated well  
162 GRT-2 is proposed in Appendix A. Note that we included in our solution a thermal stress component that accounts for the  
163 thermal perturbation induced by the drilling process. This component is detailed later in section 8.4. We used the formulation  
164 of the thermo-elastic stresses arising at a borehole given by Voight & Stephens (1982), also recalled in Schmitt et al. (2012).  
165 We computed the effective stress at the borehole wall considering a hydrostatic pore pressure given by  $Pp = \rho_f * g * z$ , i.e. with  
166 the head level located at the surface. The fluid density  $\rho_f$  is taken as  $1000 \text{ kg.m}^{-3}$  and the gravitational acceleration  $g$ , as  
167  $9.81 \text{ m}^2\text{s}^{-1}$ .  $z$  is the vertical depth (TVD) in meter from ground surface.

#### 168 **4.2 Failure criterion**

169 At the scale of the surrounding of borehole (a few decameters), we assume a linear elastic, homogeneous and isotropic rock  
170 behaviour prior to failure. When the maximum principal stress exceeds the compressive rock strength, rock fails in compression  
171 (Jaeger & Cook, 2009). Failure at the borehole wall is assessed using the elastic stress concentration solutions presented in  
172 part 4.1, combined with an adequate failure criterion. There is currently no consensus concerning the appropriate failure criteria  
173 to assess wellbore wall strength. Since, in the case where the pore pressure and the internal wellbore pressure are in equilibrium  
174 the radial effective stress at the borehole wall is equal to zero, a common assumption is to consider that the Uniaxial  
175 Compressive Strength (UCS) is a good estimate of wellbore strength (Barton et al., 1988; Zoback et al., 2003). Others suggest  
176 that the strength of borehole walls in low porosity brittle rocks could be less than the UCS, because the failure could be  
177 controlled by extensile strains (Barton & Shen, 2018; Walton et al., 2015) or fluid pressure penetration  
178 (Chang & Haimson, 2007). The presence of non-zero minimum principal stress and the strengthening effect of the intermediate  
179 principal stress however suggest that the borehole wall strength should be larger than UCS (Colmenares & Zoback, 2002;  
180 Haimson, 2006; Mogi, 1971). In view of this situation and because stress magnitudes evaluation differs according to the  
181 criterion used in the analysis, we compared the estimates obtained using three commonly used failure criteria in borehole  
182 breakouts analyses: 1) the Mohr-Coulomb criterion (Jaeger & Cook, 2009), 2) the Mogi-Coulomb criterion (Zimmerman & Al-

183 Ajmi, 2006) and 3) a true triaxial version of the Hoek-Brown criteria (Zhang et al., 2010). The formulation is given in Eq. (1)  
 184 for the Mohr-Coulomb criterion in the principal effective stress space  $\sigma_1 - \sigma_3$ . The Mogi-Coulomb and Hoek-Brown criteria  
 185 include a so-called “effective mean stress” (Zimmerman & Al-Ajmi, 2006) expressed as a function of the principal effective  
 186 stresses as  $\sigma_m = \frac{\sigma_1 + \sigma_3}{2}$  and an octahedral shear stress, given by  $\tau_{oct} = \sqrt{(\sigma_1 + \sigma_2)^2 + (\sigma_2 + \sigma_3)^2 + (\sigma_3 + \sigma_1)^2}$ . Eq. (2) and  
 187 (3) express the Mogi-Coulomb and Hoek-Brown criteria in the space  $(\tau_{oct}, \sigma_m)$ :

188

$$189 \quad \text{Mohr-Coulomb: } \sigma_1 \geq C_0 + q * \sigma_3 \quad (1)$$

$$190 \quad \text{Mogi-Coulomb: } \tau_{oct} \geq a + b * \sigma_m \quad (2)$$

$$191 \quad \text{Hoek-Brown: } \frac{9}{2.C_0} * \tau_{oct}^2 + \frac{3}{2\sqrt{2}} * m_i * \tau_{oct} - m_i * \sigma_m \geq C_0 \quad (3)$$

192

193  $C_0$  is the uniaxial compressive strength and  $q$  is a material constant that can be related to the internal friction angle,  $\varphi$ , through  
 194  $q = \left(\frac{\pi}{4} + \frac{\varphi}{2}\right)$ . The variables  $a$  and  $b$  in the Mogi-Coulomb criteria and  $m_i$  in the Hoek-Brown criteria are parameters that are  
 195 related to the material friction and cohesion.

## 196 **5. Strength estimation**

197 Four simplified lithological categories have been used for the strength characterization of the rock at depth in the Rittershoffen  
 198 reservoir. The openhole section of GRT-1 and GRT-2 crosses Vosges sandstones and Annweiler sandstones of the  
 199 Buntsandstein. All the lower Triassic sandstones have been grouped in a single category. The granitic section has been  
 200 separated in three categories according to the type and intensity of alteration. The simplified lithologic profile for GRT-1 and  
 201 GRT-2 wells are indicated in Table 2. Considering the methodology used here, the relevance and accuracy of the stress  
 202 characterization is highly conditioned by the values of the rock strength parameters and by the failure criterion chosen. In  
 203 Rittershoffen, the drilling was performed exclusively in destructive mode and no sample is available to measure rock moduli  
 204 and strength characteristics. GRT-1 and GRT-2 wells penetrate geologic units similar to those in the nearby Soultz-sous-Forêts  
 205 site. Information from the Soultz-sous-Forêts site are thus used to better characterize the strength and mechanical  
 206 characteristics of the geological units through which the wells in Rittershoffen are drilled (Heap et al., 2017;  
 207 Kushnir et al., 2018; Villeneuve et al., 2018, Heap et al, 2019). Mechanical tests that have been carried out on core samples  
 208 from the Soultz-sous-Forêts site are used to characterize the rock properties (Rummel, 1991; Valley & Evans, 2006). At the  
 209 Soultz-sous-Forêts site, EPS-1 borehole was continuously cored from 930 to 2227 m (Genter et al., 2010;  
 210 Genter & Traineau, 1992, 1996) providing samples of the Sandstones in the Buntsandstein and in the crystalline basement.  
 211 Some cores have also been obtained in the borehole GPK-1 from various depth sections and were analysed by Rummel (1992).



212 For the Buntsandstein sandstones, Heap et al, (2019) studied in detail the strength evolution with depth of the Buntsandstein  
213 mechanical properties. They evidenced significant variations of the compressive strength together with elastic modulus  
214 changes. They also pointed out the role of the fluid content on the UCS. However, these variations are limited compared to the  
215 statistical fluctuations of our measurement. Accordingly, we gathered the Buntsandstein sandstones as a single unit. The elastic  
216 and strength parameters used for our analyses are summarized in Table 2. The variability range given for elastic parameters,  
217 cohesion and UCS reflect natural rock heterogeneities and depict the variability in values encountered. Indeed, we recognize  
218 different sources of uncertainty on the mechanical and strength parameters which limit our approach. In addition to the absence  
219 of direct strength measurements for the study site, the mechanical and strength parameters are selected from core or cuttings  
220 analyses performed in laboratory conditions. The parameters are thus not necessarily representative *in-situ* under large scale  
221 conditions, due for example to the presence of core damage.

## 222 **6. Images processing and borehole failure identification**

223 Stress induced failures are identified and measured from acoustic borehole images. The confidence and accuracy of these  
224 determinations depend on the quality of the images. In the following, we describe the original data as well as the processing  
225 we applied to improve the quality and comparability of the images. We also explain how we measure borehole failure on these  
226 images and the limitations associated with these measurements.

### 227 **6.1 Quality of the acoustic televiewer images**

228 Several artefacts can deteriorate the quality of acoustic image data (Lofts & Bourke, 1999). The images acquired in  
229 Rittershoffen suffer from some of these limitations. The quality of the image depends of the tool specification, the acquisition  
230 parameters and logging conditions. All acoustic images at Rittershoffen were acquired by Schlumberger with their UBI  
231 (Ultrasonic Borehole Imager) tool. The tool and acquisition parameters were similar between each log, but not identical. For  
232 example, the GRT-1 log in 2013 was acquired using a smaller acquisition head (see the changes in transducer diameter detailed  
233 in Table 1. The acquisition resolution was the same for every log, i.e. 2° azimuthal resolution and 1 cm depth sampling step.  
234 The 2012 log of GRT-1 has the best quality image of the entire suite. The image suffers of signal loss artefact  
235 (Lofts & Bourke, 1999) in some limited sections, most commonly related to the presence of breakouts or major fracture zones.  
236 The zones of signal loss are clearly identified in the radius image presented in Fig. 3 (a) by persisting white patches.  
237 The 2013 log of GRT-1 is of comparable quality than the 2012 log and suffers also of some limited signal loss artefacts. The  
238 major issue with the image of GRT-1 acquired in 2013 is that the orientation module was not included in the tool string and  
239 thus the image cannot be oriented with magnetometer data as it is usually done for this type of data.  
240 The 2015 log of GRT-1 generally suffers from signal loss issues, not only in areas with major fracture zones and breakouts. In  
241 the lower part of the log, wood grain textures (Lofts & Bourke, 1999), related to processing noise, are also observable  
242 (see Fig. 3 (b)). Wood grain textures are especially encountered below 2431 m MD.

243 The quality of log data from GRT-2 is generally lower than for GRT-1. This is due to the deviation of GRT-2 that makes  
244 wireline logging more difficult. The 2014 log of GRT-2 suffers from stick-slip artefacts on its entire length. The effects of the  
245 alternating compression and stretching on the images and highlighted in Fig. 3 (c), are particularly significant and possibly  
246 lead to errors in the recording of the fractures. The 2015 log in GRT-2 does not show any sign of stick-slip but presents an  
247 erroneous borehole radius record leading to an incorrect borehole geometry assessment (Fig. 3 (d)).

248 Despite these difficulties, the images collected in the GRT-1 borehole are of excellent quality. Signal loss is the main problem  
249 and it prevents to measure the depth in the radial direction of the breakout in some zones. Given the extent of the artefacts  
250 highlighted in GRT-2, the measurements of the breakout parameters in this borehole are much more uncertain.

## 251 **6.2 Processing of the UBI images**

252 Prior the use of the images for assessing borehole failure, the images went through the following pre-processing steps:

- 253 1) Transit time was converted to radius using the fluid velocity recorded during the probe trip down the borehole;
- 254 2) Images were filtered to reduce noise;
- 255 3) Digital image correlation was applied across the successive logs in order to correct the image misalignment both in  
256 azimuth and depth.

257 The borehole radius was computed from the transit time following Luthi (2001):

258

$$259 \quad r = \frac{t_{tw} * v_m}{2} + d \quad (4)$$

260

261 with  $t_{tw}$  the two-way travel time,  $v_m$  the acoustic wave velocity in the drilling mud, and  $d$  the logging tool radius. Images are  
262 filtered using a selective despiking algorithm implemented in WellCad™ using a cut-off high level (75%) and a cut-off low  
263 level (25%) in a 3x3 pixels window. The goal of this process is to replace outliers by cut-off values when the radius exceeds  
264 the cut-off high or low level. Finally, digital image correlation was used to insure proper alignment of the UBI images. This  
265 was required for the GRT-1 2013 image because this image was not oriented with a magnetometer/accelerometer tool. The  
266 process was also applied to the 2015 GRT-1 data to facilitate comparison between images. For this purpose, we developed a  
267 technique based on a Particle Image Velocimetry (PIV) method (Thielicke & Stamhuis, 2014) that relies on optical image  
268 correlation but being applied to travel time UBI images. This image alignment process is illustrated in Fig. 4. Figure 4 (a)  
269 shows as example the “correlation box” in the travel time UBI image of reference - i.e. 2012 in this case – and the corresponding  
270 one in the image to compare with - i.e. the image of 2013 – which it is shifted of a given displacement vector ( $dX$ ,  $dY$ ) within  
271 the “search box”. The cross-correlation function, which is a measure of the similarity between the thumbnails, is computed  
272 between the correlation boxes for each displacement vector ( $dX$ ,  $dY$ ). Right panel of Figure 4 (a) shows a map of the cross-  
273 correlation function computed for every displacement vector in a given search box. The two-dimensional cross-correlation

274 function is an operator acting on two intensity functions  $s(X,Y)$  and  $r(X,Y)$ , defined as a norm of the colour levels at each  
275 position of each thumbnail.  $C_{sr}$  is defined at a position  $(X,Y)$  and for a shift  $(dX, dY)$  by Eq. (5):

$$276$$
$$277 C_{sr}(dX, dY) = s(X, Y) \otimes r(X, Y) = \iint_{-\infty}^{+\infty} s(X, Y)r(X - dX, Y - dY) dXdY \quad (5)$$
$$278$$

279 The position  $(dX, dY)$  within the “search box” with the highest cross correlation correspond to the best alignment  
280 (see Fig. 4 (a)). The operation is repeated along the image for each position of the search box. Importantly, the correlation box  
281 is taken with an anisotropic shape to account for the rigid rotation of the UBI tool and the linear property of the acoustic  
282 camera. The size of the correlation box is 180 x 20 pixels. This configuration is appropriate to identify principally the azimuthal  
283 offset while it is less sensitive to the depth mismatch. We investigated offset up to 180 pixels horizontally corresponding for  
284 our 2° resolution to a complete 360° rotation. We considered vertical offset of  $\pm 10$  pixels corresponding to offsets of about  
285  $\pm 10$  cm. Figure 4 (b) gives an example of image realignment and shows the efficiency of the process. This correlation process  
286 allows to align finely the successive images and thus to study the borehole shape evolution with time more accurately.

### 287 **6.3 Determination of the borehole failure**

288 For GRT-1, the breakouts have been determined through a visual analysis of borehole sections computed every 20 cm from  
289 1926 m to 2568 m (MD) from the double transit time data. The borehole sections are computed by stacking (averaging using  
290 the median) the data collected every 1 cm over 20 cm borehole interval (with no overlap between two successive sections).  
291 The median is thus used because it is less sensitive to extreme values than the mean and thus is efficient at removing local  
292 noise from the data. Prior to determining breakout geometrical parameters, the actual borehole center is determined by  
293 adjusting the best fitted ellipse to the borehole section. This process corrects for eventual logging probe decentralisation. For  
294 each section presenting the characteristic elongated shape of breakouts due to stress induced failure, the azimuthal position of  
295 the edges and the center of each limb is determined by visual inspection. Figure 5 gives examples of such determination to  
296 depict the process. The breakout edges are defined as the location where the wellbore section departs from a quasi-circular  
297 section adjusted by the best fitted ellipse. As it can be seen in Figure 5, this typically spans an azimuthal range much broader  
298 than the low amplitude reflections visible as dark bands on the amplitude images and justifies the choice to use the double  
299 transit time data. The positions of the breakout edges are not easy to determine in a systematic and indisputable manner, and a  
300 significant uncertainty is associated with these measurements. Related to this issue, it is not possible to determine on the images  
301 what azimuthal range of the wellbore is enlarged by purely stress redistribution processes and what part is enlarged  
302 subsequently by the effects of drill strings wear. These uncertainties about the physical process controlling the enlargement of  
303 the breakout could limit the comparisons between the three successive logs acquired in GRT-1. Breakout measurements were  
304 thus performed on all three images concomitantly and consistently. We controlled for example that within a tolerance dictated

305 by the uncertainties of the measurements, the width of breakouts only remains identical or increases: no decrease in width is  
306 measured between successive logs.

307 Figure 2 (d), (g) and (j) summarize all the measurements of the breakout's geometry performed in GRT-1, for the images  
308 acquired in 2012, 2013 and 2015. Black dots indicate the azimuth at which the radius of the breakout is maximum and red bars  
309 link the azimuthal position of the breakout edges used to compute the width of the breakouts. Given the difficulty of measuring  
310 breakouts as discussed previously (i.e. artefacts affecting the images, disputable positions of the breakout edges), a confidence  
311 ranking has been established for each breakout. This confidence level is presented in Fig. 2 (k). From the geometry of the  
312 breakouts, we compute the breakout widths which are obtained from the breakout edge azimuths. The deepest point of the  
313 breakout is used to determine the enlargement radius. In some situations, signal loss issues prevent the determination of the  
314 enlargement radius, as it is shown in Fig. 5 for the image of GRT-1 acquired in 2015. The measured width (black dots, in  
315 degree) and enlargement radius (red dots, in mm) are determined from the GRT-1 data set acquired in 2012 and presented in  
316 Fig. 2 (l).

317 Drilling Induced Tension Fractures (DITFs) are also identified from the GRT-1 borehole images using the same procedure as  
318 for the breakout determination. For example, clear DITFs are evidenced in the amplitude image from 2395 m to 2400 m in  
319 GRT-1 and presented in Fig. 6. Green crosses show the azimuth of the DITFs that is measured in GRT-1 every 20 cm. Blue  
320 dots in Fig. 2 (d), (g) and (j) summarize the azimuth of the DITFs measured in GRT-1, respectively in 2012, 2013 and 2015.  
321 Given the poor quality of the double transit time images acquired in GRT-2, less focus has been given to the analysis of the  
322 borehole failure in this well. The data set consists of the acquisitions made in 2014 after completion of the borehole and in  
323 2015. The investigated depths vary from the 2014 to the 2015 dataset. It is from 1950 m (Vertical Depth – 2220 m MD) down  
324 to 2125 m (TVD – 2440 m MD) in 2014 when it is down to 2160 m (TVD – 2480 m MD) in 2015. The well is strongly  
325 deviated. The concentration of stresses within the borehole wall is expressed under the assumption of a constant deviation of  
326  $37^\circ$  and measurements carried out as a function of the True Vertical Depth, to be comparable with the results obtained in GRT-  
327 1 which is considered as vertical. Borehole sections are computed every 50 cm. To this end, borehole sections are stacked  
328 using the data collected every 1 cm over 50 cm borehole interval, all along the transit time image. As for GRT-1, the actual  
329 borehole centre is determined by adjusting a best fitted ellipse to the borehole section. Breakouts are analysed by visual analysis  
330 in a same manner as for GRT-1 data. The difficulties encountered with the identification of breakout geometry are more  
331 pronounced for images acquired in GRT-2 as artefacts are more developed. The deviation of this well results on pronounced  
332 stick-slip effects. For a more accurate comparison between the measurements carried out on the images acquired in 2014 and  
333 2015, measurements are performed for the two images concomitantly. No DITFs are identified on the GRT-2 borehole images.

## 334 **7. Analyses of temporal borehole failure evolution**

335 The characterization of the stress tensor derived from the analysis of borehole failures typically relies on a single borehole  
336 image data set. From this snapshot in time, stresses are estimated while information on the evolution of breakout shape in time

337 is not available. Interestingly, for the ECOGI project, the acquisition of three successive image logs allows to study this  
338 evolution. Here, the time evolution of breakouts, referred as breakout development, is analysed to characterize the time  
339 evolution of the borehole failure. A common hypothesis concerning borehole breakout evolution is that their width remains  
340 stable and is controlled by the stress state around the well at the initial rupture time. Progressive failure is supposed to lead  
341 however to breakout deepening until a stable profile is reached (Zoback et al., 2003).

342 An example of a time-lapse comparison of breakout shapes is presented in Fig. 7. Images of GRT-1 from 2012, 2013 and 2015  
343 show a clear breakout at a depth of about 2126 m in the "couches de Trifels" in the Buntsandstein. Breakouts can present three  
344 types of evolution:

345 1) They can develop along the well, corresponding to an increase in the vertical length of breakouts. We refer to this  
346 process as *breakout extension*;

347 2) They can widen, corresponding to an apparent opening between the edges of the breakouts. We refer to this process  
348 as *breakout widening*;

349 3) They can deepen, corresponding to an increase of the maximal radius of the breakout (or "depth" of the breakout)  
350 measured in the borehole cross section at a given depth. We refer to this process as *breakout deepening*.

351 Figure 7 shows the evolution from 2012 to 2015 of the breakouts, at 2125.6 m. Failure did not occur in 2012 while breakouts  
352 are visible in 2013 and 2015. When superposing the 2013/2015 borehole sections, no change in breakout shape is highlighted  
353 for the west limb although a slight widening is visible on the east limb. Possible deepening of the east limb is occulted by  
354 signal loss issues. The borehole section computed at 2126.2 m shows on the contrary, no modification of the breakout shape  
355 from 2012 to 2015 in GRT-1.

356 Development of borehole failures depends also on the lithology. Breakout extension (longitudinal failure development) is quite  
357 common in the Buntsandstein while it is very limited in the basement granites, which is highlighted in Fig. 8. The evolution  
358 occurs exclusively between the 2012/2013 data set while no longitudinal extension occurs during 2013 and 2015. In 2012, a  
359 total breakout length of 404 m is observed. It increases to 504 m in 2013 and then remains stable in 2015 with a length of  
360 506 m. There is no clear evolution of DITFs along the GRT-1 well despite the hydraulic and thermal stimulation performed  
361 between 2012 and 2013.

362 Figure 9 shows an increase of breakout width. We first compare the data acquired in 2012 and in 2013. 73% of the change of  
363 width is within an interval  $-10^\circ / +10^\circ$ , i.e. within our measurement uncertainty. For these breakouts no changes of width can  
364 be highlighted within our level of uncertainty. However, for 27% of our data, we observe an increase of width larger than  $10^\circ$ .  
365 This is reflected by the long tail (with values higher than  $10^\circ$ ) of the histogram computed from the width of breakouts  
366 (see Fig. 9 (c)). The widening of these breakouts is undisputable. When comparing the data acquired in 2013 and in 2015, very  
367 little changes are observed. Indeed, most of the measured changes remain below our uncertainty level of  $\pm 10^\circ$  (red histogram  
368 on Fig. 9 (c)).

369 The evolution of the maximum radial extension (breakout deepening) of the breakout measured in the borehole cross sections  
370 is presented in Fig. 10. This parameter is more delicate to track because of signal loss issues (see for example Fig. 3 (a)). In

371 our analysis, we filtered out obvious incorrect depth measurements related to these artefacts, i.e. when the computed radius  
372 from transit time image is clearly shorter than the drill bit radius. For both time intervals (2012-13 and 2013-15), the change  
373 in the depth of the breakout is symmetrically distributed around 0 mm and spans a variability of about  $\pm 15$  mm. We interpret  
374 this distribution as an indication that if any deepening occurred, it remained within our uncertainty level. Our data analysis  
375 does not enable to conclude in a general deepening of the breakouts.

## 376 **8. Stress characterization**

377 We propose in this section a complete stress characterization at different periods in both the GRT-1 and GRT-2 wells, including  
378 a thermal history and thermal stress analyses and discuss the impact of breakout widening in time on stress estimation. To that  
379 purpose, we first determine the orientation of the stress tensor. We then detail how we estimate the minimum horizontal stress  
380 component  $Sh$ , the vertical stress component  $Sv$  and the thermal component. Finally, we propose an estimation of the maximum  
381 horizontal stress component  $SH$  from the measurement of the width of breakouts.

### 382 **8.1 Maximum horizontal stress $SH$ orientation**

383 The orientations of breakouts and DITFs are a direct measure of the principal stress directions in a plane perpendicular to the  
384 well. As discussed previously, we assume that  $Sv$  is in-overall vertical which is a common hypothesis in such an approach and  
385 is justified by the first-order effect of gravity on *in-situ* stresses. In GRT-1 which is considered as vertical, DITFs are aligned  
386 with the direction of the maximum horizontal stress ( $SH$ ) and breakouts are aligned with the direction of minimum horizontal  
387 stress ( $Sh$ ).

388 Figures 2 (d), (h) and (i) show the orientation of breakouts (black dots) and DITFs (blue dots) measured in GRT-1. The  
389 measurements are compiled in Fig. 11 as circular histograms. We chose to only analyse data from the images acquired in 2012  
390 and in 2015. Indeed, data acquired in 2013 were obtained without orientation since the device was not functioning correctly  
391 and are reoriented with respect to the 2012 data. Subsequently, the measurements carried out in the 2013 image do not bring  
392 additional constraints in terms of stress orientation.

393 In the Buntsandstein sediments, the failure orientation is stable and indicates that the principle stress  $SH$  is oriented  $N15^\circ \pm 19^\circ$   
394 (one circular standard deviation). The same failure orientation persists in the upper section of the granite down to about 2270  
395 m. Below this depth borehole failure orientation is much more variable as it seems to be influenced by the presence of major  
396 fault zones crossing the GRT-1 borehole at a depth of 2368 m (MD) (Vidal et al., 2016). Below 2420 m, which is the deepest  
397 large structure visible on the GRT-1 borehole image, the failure orientation indicates that  $SH$  is oriented  $165^\circ \pm 14^\circ$ . This is  
398 significantly different from the orientation in the sediments with a  $30^\circ$  counter-clockwise rotation. Such differences in  
399 orientation with lithologies have already been noticed by Hehn et al. (2016) from the analysis of the orientation of drilling  
400 induced fractures observed on borehole acoustic logs acquired in GRT-1. The orientation of  $SH$  proposed by Hehn et al. (2016),  
401 i.e. globally  $N155^\circ E$  in the basement and  $N20^\circ E$  in the sedimentary layer, is consistent with our measurements.

402 The geological study of the cuttings from the drilling of GRT-1 and GRT-2 enabled to determine the rock density profile in  
403 both wells (Aichholzer et al., 2016). Thanks to this analysis, we estimate the mean density of each lithological layer. Table 3  
404 shows the rock volumetric mass density as a function of the vertical depth (TVD). The magnitude of the vertical component  
405  $S_v$  at depth is computed accordingly by integrating the volumetric mass density profile from surface. A linear regression is  
406 fitted to the measurements obtained for the depth range studied here, i.e. [1900-2600] m. In the following, the vertical  
407 component  $S_v$  is computed from a linear trend expressed as a function of vertical depth (TVD)  $z$ :

$$409 \quad S_v [MPa] = 0.0248 * z [m] - 0.83 \quad (6)$$

410  
411 As the linear trend is expressed as a function of the vertical depth, we use the same equations in the computation steps leading  
412 to the  $SH$  stress estimates in GRT-1 and GRT-2. As the density profile is integrated from surface to reservoir depth, the  
413 uncertainty on density adds up and the uncertainty on the vertical stress increases with depth consequently. Considering an  
414 uncertainty of  $50 \text{ kg.m}^{-3}$  on the densities leads to a 2.5 MPa uncertainty on  $S_v$  at reservoir depth. This uncertainty is not  
415 significant compared to other uncertainties involved in the analysis as for example those related to the mechanical parameters  
416 chosen in the inversion of the maximum horizontal stress  $SH$ .

### 417 **8.3 Minimum horizontal stress $Sh$**

418 We take the first order assumption that the minimum horizontal stress  $Sh$  varies linearly with depth. Usually, the minimum  
419 horizontal stress  $Sh$  is estimated at depth from hydrofracture tests (i.e. Haimson & Cornet (2003)) but this was not done at  
420 Rittershoffen site. As the data available for the ECOGI project doesn't enable to compute a profile for the  $Sh$  stresses, our  
421 analysis of the minimum stress component is based on the numerous injection tests that were conducted in Soultz-sous-Forêts.  
422 We present in Fig. 12 main trends computed from pressure limiting behavior during hydraulic injections. For large depths, the  
423 injection tests performed in the deep wells (GPK-1, GPK-2 and GPK-3 or EPS-1) of Soultz-sous-Forêts (Cornet et al., 2007;  
424 Valley & Evans, 2007b) give important constraints for the minimum horizontal stress  $Sh$  at the Rittershoffen site. In addition,  
425 the study of Rummel & Baumgartner (1991) provides estimates at shallow depth. In our analysis of the stress state in GRT-1  
426 and GRT-2, we compute the horizontal minimum stress  $Sh$  as a function of the true vertical depth (TVD)  $z$  from the linear  
427 trend proposed by Cornet et al. (2007) for the site of Soultz-sous-Forêts (Figure 15):

$$429 \quad Sh[MPa] = 0.015 * z [m] - 7.3 \quad (7)$$

430  
431 From the data available for the Rittershoffen site, i.e. the wellhead pressure measured during the hydraulic stimulation of GRT-  
432 1 (Baujard et al., 2017), we estimated a lower bound of the minimum horizontal stress  $Sh$  at 1913 m in Rittershoffen. The  
433 measurement enables to verify the applicability of the linear trend inferred from acquisitions in Soultz-sous-Forêts to the  
434 Rittershoffen site. Figure 13 shows that the variation of wellhead pressure with the flow is slower during the high rate hydraulic

435 stimulation (above 40 L.s<sup>-1</sup>) than during the low rate hydraulic stimulation (below 40 L.s<sup>-1</sup>). The change in behaviour  
436 highlighted for higher values of the flow rate is interpreted as the beginning of a pressure capping resulting from fractures  
437 reactivation. Hydraulic stimulation operations aim at increasing pore pressure, which reduces the effective stress until pressure  
438 equals  $Sh$  in magnitude. In theory, an increase of pressure could activate new fractures which results in the capping of the  
439 recorded pressure: in such a case, minimum horizontal stress is inferred at depth from the maximum pressure achieved during  
440 the hydraulic operations. Meanwhile, other processes (shearing of existing weak fractures for example) could possibly result  
441 in the capping of pressure for lower pressure values.

442 The maximum pressure reached at 1913 m (TVD) during the hydraulic test is 22.6 MPa, for a flow rate of 80 L.s<sup>-1</sup> (Fig. 12).  
443 As the measurement is recorded at the end of a gradual but not definitive stabilization of the pressure with the flow rate, the  
444 22.6 MPa stress measured at 1913 m consists in a lower bound for the minimum horizontal stress  $Sh$  at depth. It is compared  
445 to the Soultz-sous-Forêts trends in Fig. 13. and the measurement shows the consistency of the linear trend used in our analysis  
446 and inferred from the operations carried out at the Soultz-sous-Forêts site.

#### 447 **8.4 Thermal stresses**

448 The cooling of the well imposed during drilling, results in a thermal stress contribution. Accordingly, the characterization of  
449 the stress tensor necessitates to include a thermal stress analysis which requires a good knowledge of the thermal history of  
450 the well. We define the thermal contributions in the stress concentration at the borehole wall as:  $\sigma^{\Delta T}_r$ ,  $\sigma^{\Delta T}_z$  and  
451  $\sigma^{\Delta T}_\theta$  respectively the radial, vertical and tangential components. The thermal stresses resulting from the temperature  
452 difference,  $\Delta t$ , between the borehole wall and the so called ambient temperature, i.e. the initial temperature at that depth before  
453 the drilling phase or the temperature at a significant distance from the borehole (not influenced by the borehole perturbation),  
454 are expressed from Voight & Stephens (1982). These authors adapted the thermo-elastic solutions proposed by  
455 Ritchie & Sakakura (1956) for a hollow cylinder to study the stress concentrations at the borehole wall due to the application  
456 of a temperature difference. The radial component is null, and the tangential component is expressed as:

$$457 \sigma^{\Delta T}_\theta = \sigma^{\Delta T}_z = \alpha * E * \frac{\Delta T}{(1-\nu)} \quad (8)$$

459 where  $\alpha$  is the volumetric thermal expansion,  $E$ , the Young modulus and  $\nu$ , the Poisson ratio. The volumetric thermal expansion,  
460 which is kept constant in the different layers crossed by the borehole, is  $\alpha = 14 \times 10^{-6} \text{ K}^{-1}$ . The Young modulus and Poisson  
461 ratio values applied at the different layers are indicated in Table 2. Figure 14 (green curve) presents the temperature log  
462 acquired in 2015 in GRT-1 (Baujard et al, 2017). It is plotted along with the temperature log acquired in 2013 (red curve). The  
463 comparison shows that temperature is close to be stable during that period in GRT-1. As a result, the temperature log acquired  
464 in 2015 in GRT-1 is used as an estimate of the ambient temperature since it is considered as in equilibrium with the reservoir.  
465 Temperature at the borehole walls at drilling completion is best estimated from the temperature log acquired four days after  
466



467 drilling competition. The temperature log is presented in Fig. 14 (blue curve) and the difference in temperature  $\Delta t$  computed  
468 from these logs is presented in the right panel of Fig. 14. Interestingly, these temperature logs show a clear anomaly at 2360m  
469 where the wells are crossing the main fault zone associated to a major permeable structure that controls two third of the total  
470 flow during flow tests (Baujard et al., 2017).

### 471 **8.5 Maximum horizontal stress $SH$ magnitude**

472 The determination of the azimuthal position of the breakout's edges and of their width from the analysis of the UBI images  
473 acquired in GRT-1 and GRT-2 enables to estimate the maximum horizontal stress  $SH$ , and to evaluate its evolution with depth  
474 and time. Here, we present the results of our inversion, at multiple dates in GRT-1 and GRT-2.

475 In GRT-1, we obtain for each UBI log (in 2012, 2013 and 2015), three estimates of the magnitude of  $SH$ , according to the  
476 failure criterion. Figure 15 shows estimates of the magnitude of  $SH$ . The maximum horizontal stress  $SH$  in GRT-1 is presented  
477 for the 2013 UBI log as a function of the true vertical depth (TVD), along with the  $Sh$  and  $Sv$  obtained previously (Eqs. (6)  
478 and (7)). The horizontal error bars are calculated from the uncertainty on the elastic parameters, on the  $Sh$  and  $Sv$  estimates  
479 and on the measurements of the width of the breakouts. The uncertainty  $\Delta SH$  is obtained by integration, taking into account  
480 the uncertainty  $\Delta x_i$  on each variable  $x_i$  involved in the estimation of  $SH$ , i.e the strength parameters, the  $Sh$  and  $Sv$  trends and  
481 the width of the breakouts:

482

$$483 \Delta f = \sum_i \left| \frac{\partial f}{\partial x_i} \right| * \Delta x_i \quad (9)$$

484

485 Figure 15 shows that the  $SH$  magnitudes vary significantly with the failure criterion. In particular, it shows that the  $SH$  stresses  
486 computed using a criterion that considers the strengthening effect of the intermediate principal stress (i.e. in Mogi-Coulomb  
487 or Hoek Brown) are higher than those calculated from a criterion that considers only the minimum and maximum principal  
488 stresses (i.e. in Mohr-Coulomb).

489 To choose the criterion that best describes the failure in the borehole, we use the approach proposed by Zoback et al. (2003)  
490 to display the stress state estimates presented in Fig. 15 in the stress polygon whose circumference is defined by a purely  
491 frictional, critically-stressed Earth crust. For this purpose, we suppose that crustal strength is limited by a Coulomb friction  
492 criterion with a friction coefficient  $\mu = 1$ . We considered a depth of 2500 m to evaluate the vertical stress and assumed a  
493 hydrostatic pore pressure. The possible stress states from 2013 UBI images, are shown in Fig. 16 in a normalized  $SH$  vs  $Sh$   
494 space. Because 2500 m is an upper boundary for the investigated depths in our study, the circumference of the polygon sets a  
495 maximum value for the maximum and minimum horizontal stresses  $SH$  and  $Sh$ . The stresses are normalized by the vertical  
496 stress magnitude  $Sv$  to facilitate the comparison. The maximum principal stresses  $SH$  measured using both our parametrized  
497 Hoek-Brown and Mogi-Coulomb criteria (blue and black dots) exceed the polygon boundaries. With our selection of

498 parameters, the Mohr-Coulomb criterion was therefore retained as the most suitable for characterizing rock failure in our study.  
499 The same conclusion was drawn by Valley & Evans (2015) in Basel.  
500 For GRT-2, we calculated the  $SH$  magnitudes using only the Mohr-Coulomb criterion retained in the previous analysis. GRT-  
501 2 is highly deviated and the well has been imaged in 2014 and 2015. The deviation is constant in the section of interest (i.e. the  
502 open hole):  $37^\circ$  N355°E.  $SH$  stresses are shown as a function of the vertical depth (TVD) in Fig. 17 with the according error  
503 bars and plotted along with the  $Sh$  and  $Sv$  trends in GRT-2.  
504 The impact of breakout widening on stress estimation can be evaluated from our time-lapse characterization of the stress tensor  
505 in GRT-1 and GRT-2. For GRT-2, Fig. 17 shows that  $SH$  magnitude changes are limited between 2014 and 2015, given the  
506 uncertainty on the estimates. Figure 18 compares the  $SH$  stresses estimated using the Mohr-Coulomb criterion at different  
507 dates in both GRT-1 and GRT-2 wells. The systematic shift observed between the estimates in both wells suggest that the  
508 lower stresses estimated in the deviated well lead to a borehole wall stress concentration closer to the failure condition than in  
509 the vertical well. Figure 18 evidences a time evolution of the  $SH$  stress estimates in GRT-1. Panel b. quantifies the differences  
510 in  $SH$  stress between 2012 and 2015 in GRT-1 in a 1 MPa bins histogram. The confidence in the time-evolution, is discussed  
511 in the next section considering the error on  $SH$ .

## 512 **9. Discussion**

513 The data set from the Rittershoffen geothermal project and our analyses allow us to discuss both the evolution over time and  
514 with depth of the observed borehole failures. The impact of these evolutions on our ability to estimate stress magnitude from  
515 borehole failure indicators is important.

### 516 **9.1 Evolution of breakout geometry with time**

517 Our analysis of the evolution of the breakouts geometry with time proves a development of breakouts along the well GRT-1  
518 during the first year after drilling (Fig. 8). Indeed, we highlighted that sections without breakouts in 2012, four days after  
519 drilling, present characteristic breakouts in 2013 and 2015, respectively one year and 2.5 years after drilling. We also observe  
520 numerous lengths increases of the 2012 existing breakouts with time in particular in the Buntsandstein. The difficulty is to link  
521 this evolution with time with a specific process: time-dependant rheology of the rock (i.e. creep) or the effects of one of the  
522 stimulations, thermal, chemical or hydraulic. Moreover, the 2012 data were acquired at a period during which the thermal  
523 perturbations due to the drilling operations were still present. The data they are compared with have been collected in 2013 or  
524 2015, after hydraulic, thermal and chemical stimulations of the well. As a result, the observed changes could have taken place  
525 during the thermal equilibrium of borehole after drilling or during the simulations operations, i.e. directly after drilling or later.  
526 The conclusion brought by our time-evolution analysis of the breakout's geometry contradicts the usual assumption that  
527 breakouts deepen (i.e. an increase in the maximum radius measured in the borehole cross sections) but do not widen (i.e. an  
528 opening between the edges of the breakouts) with time (Zoback et al. 2003). However, the statistical approach applied in our

529 study along the open-hole of the well GRT-1 must be interpreted with caution. Even if we propose a systematic analysis of a  
530 time-evolutive dataset, signal loss artefacts prevent an accurate measurement of borehole radius at some depths. It limits locally  
531 our ability to reliably estimate the depth of the breakout, i.e. the extension of the breakout in the radial direction. Given this  
532 limitation, we do not totally exclude that breakouts could have deepened with time. Our breakout width evaluation is also affected  
533 by uncertainty: the deviation from the nominal cylindrical borehole geometry of the borehole adds complexity to the  
534 measurements made considering the disputable positions of breakout edges. Meanwhile, we mitigated this difficulty by  
535 proposing a systematic analysis of all dataset to ensure a more consistent measurement and by attributing an uncertainty level  
536 on these values. Our study is thus more conclusive concerning this geometric parameter given that measured changes exceed  
537 our uncertainty level.

538 The widening observed in our data set can be explained by the process of thermal stress dissipation. Indeed, the 30 to 35°C of  
539 cooling observed at the time of the 2012 logging, are dissipated by the time of the 2013 logging (see Fig. 14). Assuming  
540 thermo-elastic properties of the material, the thermal hoop stresses implied by the cooling reaches -17 to -20 MPa (Eq. (8)).  
541 This will be sufficient to explain the change in breakout width without including additional time-dependent failure processes.

## 542 **9.2 Evolution of breakout geometry with depth**

543 The development of breakouts depends on the rock rheology and subsequently on the lithology. For our data set, breakouts are  
544 more numerous and extended in the sedimentary cover than in the granitic basement (Fig. 2). Moreover, their development is  
545 more pronounced in the sedimentary cover when they develop with time, vertically along the well (Fig. 8). Both observations  
546 are consistent with the fact that the sediments have on average a lower strength compared to the granitic rocks  
547 (Evans et al., 2009; Heap et al., 2019; Kushnir et al., 2018), i.e. conditions are closer to failure in the sediments.

548 Another important aspect of the variation of breakout geometry with depth is the evolution of their mean orientation. From the  
549 combined measure of the azimuth of maximum radial extension of the breakouts (BOs) and of the azimuth of Drilling Induced  
550 Tensile Fractures (DITFs), we analyse in Figure 11 the evolution with depth of the orientation of the maximum principal stress  
551  $SH$ . The measurements are repeated for the images acquired in GRT-1, in 2012 and in 2015. The consistency between the  
552 orientation of our data between the 2012 and the 2015 data set (the 2013 data set was not oriented) builds confidence in the  
553 reliability of these indicators.

554 Figure 11 suggests that the orientation measured in the granitic layers below 2420m in Rittershoffen is consistent with the  
555 measurements carried out in the basement of Soultz-sous-Forêts (Valley & Evans, 2007b) and tends to reach the regional  
556 orientation. The red line in Fig. 11 is a moving average of the orientation data. It is computed over a 20 m window in depth.  
557 The measurement is carried out only if 50 individual measurements or more are present in the averaging window. It shows  
558 that the orientation of the maximum principal stress  $SH$  varies in the studied section. Another important aspect of Figure 11 is  
559 the significant rotation of 30° from NNW to NNE highlighted between the bottom and the top of our analysed section. Such  
560 rotation with depth has already been evidenced in the Upper Rhine graben area in the Basel geothermal boreholes  
561 (Valley & Evans, 2009), in potash mines (Cornet & Röckel, 2012) and at the neighbouring geothermal site of Soultz-sous-

562 Forêts (Valley & Evans, 2007b). Hehn et al. (2016) have also evidenced local stress rotations in the sedimentary section of  
563 GRT-1 up to the upper Triassic (Keuper) from the analyses of DITFs. The orientation measured here above the limit set close  
564 to 2400m MD (Fig. 11), is also consistent with the measurements of Hehn et al. (2016). They interpreted these variations to  
565 be related to mechanical contrasts between stiffer and softer rock layers. Another explanation for the stress rotation has been  
566 proposed by Cornet (2016). He suggested that the rotation is the result of the hydrostatic pressure effect on the effective friction  
567 angle in the Hoek-Brown failure criterion. In such a case, the rotation would be mainly a depth effect and not link to the  
568 presence of the Rittershoffen fault. The particularity of the measurements proposed in Fig. 11 is that the orientation of the  
569 maximum principal stress  $SH$  deviates from the regional trend within the granitic basement, while the measurement in the  
570 upper basement aligns with the orientation of the sedimentary cover (Fig. 11). The presence of a major fault crossing the GRT-  
571 1 borehole at a depth of 2368 m MD (Vidal et al., 2016) could be the explanation of this rotation. The location of the observed  
572 stress rotation, i.e. in the basement and around 50 m above the major fault zone, does not assume that it is related here to the  
573 stiffness contrast or decoupling between the sedimentary cover and the underlying basement as typically assumed, but rather  
574 to the presence of a neighbouring major fault zone. Considering a high dipping fault geometry for this fault zone, it suggests  
575 that the geothermal well tangents the fault zone explaining why breakouts are observed below but also above the major drain  
576 of the fault zone located at 2368 m (Fig 11). Moreover, it was clearly demonstrated, based on continuous granite core analyses  
577 at Soultz, that fault zone could have a significant thickness due to the presence of a damaged zone characterized by an intense  
578 hydrothermal alteration (Genter et al., 2010). Therefore, the absence of breakouts visible in the altered granitic section located  
579 just above the main fault drain and the anticipated rotation of the stress field at some distance in the hanging wall and the  
580 footwall of the fault zone confirm its major mechanical influence.

### 581 **9.3 Evaluation of stress magnitude from breakout width**

582 Our study shows the sensitivity of our approach toward the failure criterion which is chosen to describe the stability of the  
583 wellbore wall at a centimetric scale. The absence of consensus regarding the appropriate failure criterion to be used in the  
584 analysis of the borehole breakouts is a first limitation in our approach. Our analyses suggest that the Mogi-Coulomb and Hoek-  
585 Brown criteria tend to overestimate borehole wall strength because they lead to stress estimates that violate frictional strength  
586 limit of the crust (Fig. 16) while the Mohr-Coulomb strength model leads to acceptable results. This conclusion is however  
587 dependent of the detailed parameterization of the failure criterion which is in Rittershoffen supported by sparse data. The rock  
588 strength is among the main parameters that impact the stress magnitude assessment. Direct strength measurements are not  
589 available for the Rittershoffen project, since no cores were collected. We rely on measurement at the neighbouring Soultz-  
590 sous-Forêts site where cores are available. However, even at Soultz-sous-Forêts, a systematic characterization of the rock  
591 strength of the various lithologies is not achievable, particularly for the sediments. Also, the mechanical and strength  
592 parameters are selected from the analysis of core or cuttings performed at the laboratory scale. The measurements are thus not  
593 necessarily representative of the *in-situ* conditions.

594 In addition to the uncertainty on the strength parameterization, the uncertainty on width determination and the evolution of  
595 width with time also impact the stress estimation. In the case of the GRT-1, significant changes occur between the 2012 data  
596 set (prior to reservoir stimulation operations) and the 2013-15 data sets (after stimulation). Panel (b) of Figure 18 shows that  
597 the changes in the  $SH$  stresses between 2012 and 2015 in GRT-1 are larger than our measurement uncertainty for 15% of the  
598 measurements and are showing principally stress increases. This change can be fully explained by the thermal equilibration of  
599 the well. The uncertainty on our data does not allow to relate stress changes to the reservoir stimulation operations. Cornet  
600 (2016) showed that large-scale fluid injections conducted at the Soultz-sous-Forêts site generated large scale failure zones  
601 whose orientation varies with depth. Based on the analyses of borehole failures, considerable stress orientation variations were  
602 also highlighted with depth at Rittershoffen (Hehn et al., 2006), at Soultz-sous-Forêts (Valley & Evans, 2007b) and at other  
603 sites (e.g. Valley & Evans (2009) or Cornet & Röckel (2012)). In this respect, our measurements at the Rittershoffen site  
604 confirm the conclusions drawn at many other sites regarding the change in stress orientation. However, given the difference  
605 in the fluid volumes injected into the wells of the two sites during the stimulation processes and in injection pressures, it is  
606 difficult to associate the rotation with depth with the hydraulic stimulation of GRT-1 and to apply the conclusions reached by  
607 Cornet (2016) in Soultz-sous-Forêts to the Rittershoffen site.

#### 608 **9.4 Stresses magnitude evolution with depth**

609 Stresses estimated in GRT-1 and GRT-2 suggest that  $SH$ , in regards of their uncertainty, is generally close to the vertical  
610 principal stresses  $S_v$ , consistently with a transitional regime between a strike-slip and a normal faulting regime  
611 (Anderson, 1951). This result is consistent with the stress characterization of the neighbouring site of Soultz-sous-Forêts,  
612 where measurements have highlighted a normal faulting regime in the top granitic layers evolving into a strike slip regime  
613 more in depth. The uncertainty about our measurements and about the strength parameterization does not allow, however, for  
614 a decision on the faulting regime and its evolution with depth in Rittershoffen. A step in  $SH$  magnitude is visible on our  
615 estimate in Fig. 18 at large depth (below 2250 m). This step occurs at the interface sediment basement and could be explained  
616 by the effect of stiffness contrast between lithologies (Corkum et al., 2018).

#### 617 **10. Conclusion**

618 Thanks to the repeated UBI logging of the geothermal wells GRT-1 and GRT-2 in Rittershoffen (France), this study focuses  
619 on the analysis of the evolution with time and depth of the borehole breakouts. The following conclusions are drawn:

- 620 (i) Clear evidences of time evolution of the breakout exist in particular in the sedimentary cover.
- 621 (ii) The evolution in time of the vertical length and the horizontal width of the breakouts are measured benefiting  
622 from the development of a UBI image correlation technique. It is discussed in the limit of the estimated  
623 uncertainties. The vertical length of the breakouts is shown to increase with time. No variation in the depth  
624 of the breakouts in the radial direction was observed within the limit of the uncertainty of our analysis.

625 However, width increases beyond the uncertainty of our determination were highlighted. This contradict the  
626 common assumption that breakouts do not widen but only deepen until the borehole reach a new stable state  
627 (Zoback et al. 2003).

- 628 (iii) The changes in breakout width occur between datasets collected prior and after reservoir stimulation, taking  
629 place in 2013. However, the most likely effect on breakout width is the thermal equilibration of the wellbore  
630 and our data do not evidence stress changes result from reservoir stimulation.

631 In addition to this analysis, the study of the geometry of borehole failures in both wells leads to propose a characterization of  
632 the *in-situ* stress tensor at depths including the orientation and the magnitude of the three principal stresses. This detailed stress  
633 state analysis includes the estimation of thermal stresses. A Mohr-Coulomb criterion is retained here to estimate the principal  
634 stresses magnitude as it is in our parametrization, the most consistent with a frictional strength limit in the crust. The strength  
635 parameterization is however uncertain due to the lack of mechanical testing on the Rittershoffen reservoir rocks. Given the  
636 uncertainties, we propose the following careful interpretation of our measurements:

- 637 (i) Our analyses of the breakout geometry variation with depth suggest a change in mean orientation, with a 30°  
638 rotation from NNW to NNE highlighted between the bottom and the top of our analysed section. This observation  
639 is robust and independent of the strength parameterisation. The rotation does not occur at the sediment-basement  
640 interface but is related to a high steeply dipping major fault zone crossing the GRT-1 borehole at a depth of 2368  
641 m (Vidal et al., 2016).
- 642 (ii) Our results suggest also a step in horizontal stress magnitude at the sediment to basement transition that would  
643 be consistent with stiffness contrast between these two lithologies. However, such step is determined by the  
644 choice of the failure criterion and its parameterization which is uncertain at Rittershoffen.
- 645 (iii)  $SH$  is generally slightly larger than the vertical principal stresses  $S_v$  consistently with a strike-slip to normal  
646 faulting transitional regime. This is consistent with stress characterization at the neighbour site of Soultz-sous-  
647 Forêts (Cornet et al., 2007; Klee & Rummel, 1993; Valley & Evans, 2007b)

648

649 The Rittershoffen borehole imaging dataset is unique by the fact that repeating logging allowed to study the temporal evolution  
650 of borehole breakouts and the possible stress changes induced by reservoir stimulation. Our results change the common view  
651 that breakouts mostly deepen but do not widen. Further work is however required to reduce the uncertainties related to stress  
652 magnitude estimates from borehole breakouts and to be able to quantify stress changes induced by reservoir stimulation.

653 **Availability of data and materials**

654 Due to the industrial property of the borehole datasets, raw data would remain confidential and would not be shared.

655 **Competing interests**

656 The authors declare no competing financial interest.

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670 **Appendix A:**

671 The Kirsch equations are derived under 2D plane conditions. They provide stress values in a case which is not suited to the  
672 one of real deviated boreholes, in which out of plane normal and shear stresses also exist. We consider two Cartesian co-  
673 ordinate frames:  $x-y-z$  having  $z$  aligned with the vertical and  $x'-y'-z'$  which is aligned with the three principal stresses noted  
674  $[\sigma_{x'x'}, \sigma_{y'y'}, \sigma_{z'z'}]$  respectively. We consider a long cylindrical cavity of radius  $a$ . Its axis is arbitrarily oriented with respect to  
675 the principal stress state in the Earth. The borehole axis tilts at an angle  $\phi$  relative to the  $x$ -axis. The third cylindrical  $r-\theta-\zeta$  co-  
676 ordinate frame is borehole centric with the  $\zeta$  axis which is co-incident with the borehole axis. The azimuth with respect to the  
677 borehole axis is noted  $\theta$ .

678

679 The borehole centric stresses are expressed in function of the direction cosines  $a_{ij}$  enabling to transform the principal axes  $x'-$   
680  $y'-z'$  to the  $x-y-z$  frame, accordingly to Eq. (A1):

$$681 \quad \sigma' = A \cdot \sigma \cdot A^T \quad (A1)$$

682  
683 where the rotation matrix  $A$  is composed of the direction cosines  $a_{ij}$   
684  
685

$$686 \quad A = \begin{bmatrix} axx' & axy' & axz' \\ ay'x' & ayy' & ayz' \\ az'x' & az'y' & azz' \end{bmatrix}$$

687  
688 Eqs. (A2-A7) express the borehole centric stresses as a function of directional coefficients  $\alpha 1$ ,  $\alpha 2$ ,  $\alpha 3$ ,  $\gamma 1$  and  $\gamma 2$ . They include  
689 the contribution of fluid pressure  $P_f$ . Indeed, the pressure of the fluid in the mud column increases with depth, which produces  
690 tensile hoop stress and compressive radial stress. Eqs. (A2-A7) also include the time-dependant contribution due to temperature  
691 changes. The thermal stresses  $\sigma^{\Delta T}_\theta$  and  $\sigma^{\Delta T}_r$  resulting from the temperature difference,  $\Delta t$ , between the temperature applied at  
692 the borehole wall and the initial temperature at that depth before perturbation or the temperature at a significant distance from  
693 the borehole (not influenced by the borehole perturbation), are expressed from Voight & Stephens (1982). The radial  
694 component is null, and the tangential component expressed in Eq. (8) shows that an increase in temperature at  $r=a$  effects the  
695 compressive hoop stress.

$$696 \quad \sigma_{rr} = P_f + \sigma^{\Delta T}_r \quad (A2)$$

$$698 \quad \sigma_{\theta\theta} = 2 \alpha_1 - 4 \alpha_2 \cos 2\theta - 4 \alpha_3 \sin 2\theta - P_f + \sigma^{\Delta T}_\theta \quad (A3)$$

$$699 \quad \sigma_{\zeta\zeta} = \beta 1 - 4 \nu ( \alpha_2 \cos 2\theta + \alpha_3 \sin 2\theta ) \quad (A4)$$

$$700 \quad \tau_{\theta\zeta} = 2 \gamma_1 \cos \theta + 2 \gamma_2 \sin \theta \quad (A5)$$

$$701 \quad \tau_{r\zeta} = 0 \quad (A6)$$

$$702 \quad \tau_{\theta r} = 0 \quad (A7)$$

703

704 The geometrical coefficients involved in Eqs. (A2-A7) are expressed as a function of the three far-field principal stress state  
705  $[\sigma_{x'x'}, \sigma_{y'y'}, \sigma_{z'z'}]$  and as a function of the geometrical rotations  $a_{ij}$  :

706

$$707 \quad \alpha_1 = \frac{1}{2} [ ( a^2_{x'x'} \sin^2 \Phi + a^2_{x'y'} + a^2_{x'z'} \cos^2 \Phi - 2 a^2_{x'z'} a^2_{x'x'} \sin \Phi \cos \Phi ) \sigma_{x'x'} + ( a^2_{y'x'} \sin^2 \Phi + a^2_{y'y'} + a^2_{y'z'} \cos^2 \Phi - 2 a^2_{y'z'} a^2_{y'x'} \sin \Phi \cos \Phi ) \sigma_{y'y'} + ( a^2_{z'x'} \sin^2 \Phi + a^2_{z'y'} + a^2_{z'z'} \cos^2 \Phi - 2 a^2_{z'z'} a^2_{z'x'} \sin \Phi \cos \Phi ) \sigma_{z'z'} ] \quad (A8)$$

$$709 \quad \alpha_2 = \frac{1}{2} [ ( -a^2_{x'x'} \sin^2 \Phi + a^2_{x'y'} - a^2_{x'z'} \cos^2 \Phi + 2 a^2_{x'z'} a^2_{x'x'} \sin \Phi \cos \Phi ) \sigma_{x'x'} + ( -a^2_{y'x'} \sin^2 \Phi + a^2_{y'y'} - a^2_{y'z'} \cos^2 \Phi + 2 a^2_{y'z'} a^2_{y'x'} \sin \Phi \cos \Phi ) \sigma_{y'y'} + ( -a^2_{z'x'} \sin^2 \Phi + a^2_{z'y'} - a^2_{z'z'} \cos^2 \Phi + 2 a^2_{z'z'} a^2_{z'x'} \sin \Phi \cos \Phi ) \sigma_{z'z'} ] \quad (A9)$$

$$711 \quad \alpha_3 = ( a_{x'y'} a_{x'z'} \cos \Phi - a_{x'x'} a_{x'y'} \sin \Phi ) \sigma_{x'x'} + ( a_{y'y'} a_{y'z'} \cos \Phi - a_{y'x'} a_{y'y'} \sin \Phi ) \sigma_{y'y'} + ( a_{z'y'} a_{z'z'} \cos \Phi - a_{z'x'} a_{z'y'} \sin \Phi ) \sigma_{z'z'} \quad (A10)$$

712



713  $\gamma_1 = [-a_{x'x}^2 \sin\Phi \cos\Phi + a_{x'z}^2 \cos\Phi \sin\Phi + a_{x'z} a_{x'x} (\cos^2\Phi - \sin^2\Phi)] \sigma_{x'x'} + [-a_{y'x}^2 \sin\Phi \cos\Phi + a_{y'z}^2 \cos\Phi \sin\Phi + a_{y'z} a_{y'x} (\cos^2\Phi$   
 714  $-\sin^2\Phi)] \sigma_{y'y'} + [-a_{z'x}^2 \sin\Phi \cos\Phi + a_{z'z}^2 \cos\Phi \sin\Phi + a_{z'z} a_{z'x} (\cos^2\Phi - \sin^2\Phi)] \sigma_{z'z'}$  (A11)

715  $\gamma_2 = (-a_{x'y} a_{x'z} \sin\Phi - a_{x'x} a_{x'y} \cos\Phi) \sigma_{x'x'} + (-a_{y'y} a_{y'z} \sin\Phi - a_{y'x} a_{y'y} \cos\Phi) \sigma_{y'y'} + (-a_{z'y} a_{z'z} \sin\Phi - a_{z'x} a_{z'y} \cos\Phi) \sigma_{z'z'}$   
 716 (A12)

717

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